

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Apr.. 01 - 30, 2013



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 7.570	\$ 1.016	\$ 0.191	\$ 11.138	\$ 10.375	\$ 3.666	\$ 0.931				
Surcharge Applied	\$ 5.570	\$ 0.666	\$ 0.127	\$ 8.138	\$ 1.875	\$ 2.916	\$ 0.281				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.515	\$ 0.127	\$ 0.087	\$ -	\$ -	\$ -	\$ -	\$ 0.729	\$ 0.044	\$ 0.039	\$ 0.812
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.752	\$ 0.153	\$ 0.076	\$ -	\$ -	\$ -	\$ -	\$ 0.982	\$ 0.059	\$ 0.039	\$ 1.080
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.142	\$ 0.167	\$ 0.064	\$ -	\$ -	\$ -	\$ -	\$ 1.373	\$ 0.082	\$ 0.039	\$ 1.494
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.668	\$ 0.113	\$ 0.083	\$ 0.203	\$ -	\$ -	\$ -	\$ 1.068	\$ 0.064	\$ 0.039	\$ 1.171
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.668	\$ 0.113	\$ 0.083	\$ 0.203	\$ 0.013	\$ -	\$ -	\$ 1.081	\$ 0.065	\$ 0.039	\$ 1.185
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.585	\$ 0.120	\$ 0.086	\$ -	\$ -	\$ -	\$ -	\$ 0.791	\$ 0.047	\$ 0.039	\$ 0.877
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.113	\$ 0.103	\$ -	\$ -	\$ -	\$ -	\$ 0.216	\$ 0.013	\$ 0.039	\$ 0.268
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.420	\$ 0.098	\$ 0.068	\$ 0.112	\$ -	\$ -	\$ -	\$ 1.699	\$ 0.102	\$ 0.039	\$ 1.840
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.281	\$ 0.281	\$ 0.017	\$ 0.039	\$ 0.337
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.949	\$ 0.133	\$ 0.044	\$ 0.203	\$ -	\$ 0.102	\$ -	\$ 2.432	\$ 0.146	\$ 0.039	\$ 2.617
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.916	\$ -	\$ 2.916	\$ 0.175	\$ 0.039	\$ 3.130
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 4.010	\$ 0.103	\$ 0.012	\$ -	\$ -	\$ -	\$ -	\$ 4.126	\$ 0.248	\$ 0.039	\$ 4.412
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 3.370	\$ 0.153	\$ 0.015	\$ -	\$ -	\$ 0.007	\$ -	\$ 3.545	\$ 0.213	\$ 0.039	\$ 3.797
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 3.676	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.904	\$ -	\$ 4.583	\$ 0.275	\$ 0.039	\$ 4.897
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 5.542	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 5.544	\$ 0.333	\$ 0.039	\$ 5.915
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.771	\$ -	\$ 2.771	\$ 0.166	\$ 0.039	\$ 2.976
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.858	\$ -	\$ 2.858	\$ 0.171	\$ 0.039	\$ 3.069

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx