

ACS Industries, Inc.
Raw Material Surcharge Policy
Monthly Surcharge Calculations
For Orders Shipped: Feb. 01 - 28, 2014



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 6.344	\$ 1.039	\$ 0.207	\$ 9.795	\$ 8.925	\$ 3.342	\$ 0.789				
Surcharge Applied	\$ 4.344	\$ 0.689	\$ 0.143	\$ 6.795	\$ 0.425	\$ 2.592	\$ 0.139				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.402	\$ 0.131	\$ 0.098	\$ -	\$ -	\$ -	\$ -	\$ 0.631	\$ 0.038	\$ 0.039	\$ 0.708
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.586	\$ 0.158	\$ 0.086	\$ -	\$ -	\$ -	\$ -	\$ 0.831	\$ 0.050	\$ 0.039	\$ 0.920
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.890	\$ 0.172	\$ 0.073	\$ -	\$ -	\$ -	\$ -	\$ 1.135	\$ 0.068	\$ 0.039	\$ 1.242
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.521	\$ 0.117	\$ 0.094	\$ 0.170	\$ -	\$ -	\$ -	\$ 0.902	\$ 0.054	\$ 0.039	\$ 0.995
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.521	\$ 0.117	\$ 0.094	\$ 0.170	\$ 0.003	\$ -	\$ -	\$ 0.905	\$ 0.054	\$ 0.039	\$ 0.998
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.456	\$ 0.124	\$ 0.097	\$ -	\$ -	\$ -	\$ -	\$ 0.677	\$ 0.041	\$ 0.039	\$ 0.757
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.117	\$ 0.116	\$ -	\$ -	\$ -	\$ -	\$ 0.233	\$ 0.014	\$ 0.039	\$ 0.286
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.108	\$ 0.102	\$ 0.077	\$ 0.094	\$ -	\$ -	\$ -	\$ 1.380	\$ 0.083	\$ 0.039	\$ 1.502
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.139	\$ 0.139	\$ 0.008	\$ 0.039	\$ 0.186
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.520	\$ 0.138	\$ 0.050	\$ 0.170	\$ -	\$ 0.091	\$ -	\$ 1.969	\$ 0.118	\$ 0.039	\$ 2.126
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.592	\$ -	\$ 2.592	\$ 0.156	\$ 0.039	\$ 2.786
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 3.127	\$ 0.107	\$ 0.014	\$ -	\$ -	\$ -	\$ -	\$ 3.248	\$ 0.195	\$ 0.039	\$ 3.482
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 2.628	\$ 0.158	\$ 0.017	\$ -	\$ -	\$ 0.006	\$ -	\$ 2.810	\$ 0.169	\$ 0.039	\$ 3.017
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 2.867	\$ -	\$ 0.004	\$ -	\$ -	\$ 0.803	\$ -	\$ 3.674	\$ 0.220	\$ 0.039	\$ 3.933
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 4.322	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 4.324	\$ 0.259	\$ 0.039	\$ 4.622
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.462	\$ -	\$ 2.462	\$ 0.148	\$ 0.039	\$ 2.649
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.540	\$ -	\$ 2.540	\$ 0.152	\$ 0.039	\$ 2.731

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx