

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Jan. 01 - 31, 2014



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 6.217	\$ 1.023	\$ 0.205	\$ 9.699	\$ 9.225	\$ 3.216	\$ 0.793				
Surcharge Applied	\$ 4.217	\$ 0.673	\$ 0.142	\$ 6.699	\$ 0.725	\$ 2.466	\$ 0.143				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.390	\$ 0.128	\$ 0.097	\$ -	\$ -	\$ -	\$ -	\$ 0.615	\$ 0.037	\$ 0.039	\$ 0.691
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.569	\$ 0.155	\$ 0.085	\$ -	\$ -	\$ -	\$ -	\$ 0.809	\$ 0.049	\$ 0.039	\$ 0.897
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.864	\$ 0.168	\$ 0.072	\$ -	\$ -	\$ -	\$ -	\$ 1.105	\$ 0.066	\$ 0.039	\$ 1.210
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.506	\$ 0.114	\$ 0.093	\$ 0.167	\$ -	\$ -	\$ -	\$ 0.881	\$ 0.053	\$ 0.039	\$ 0.972
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.506	\$ 0.114	\$ 0.093	\$ 0.167	\$ 0.005	\$ -	\$ -	\$ 0.886	\$ 0.053	\$ 0.039	\$ 0.978
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.443	\$ 0.121	\$ 0.096	\$ -	\$ -	\$ -	\$ -	\$ 0.660	\$ 0.040	\$ 0.039	\$ 0.738
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.114	\$ 0.114	\$ -	\$ -	\$ -	\$ -	\$ 0.229	\$ 0.014	\$ 0.039	\$ 0.282
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.075	\$ 0.099	\$ 0.076	\$ 0.092	\$ -	\$ -	\$ -	\$ 1.343	\$ 0.081	\$ 0.039	\$ 1.462
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.143	\$ 0.143	\$ 0.009	\$ 0.039	\$ 0.191
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.476	\$ 0.135	\$ 0.049	\$ 0.167	\$ -	\$ 0.086	\$ -	\$ 1.914	\$ 0.115	\$ 0.039	\$ 2.068
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.466	\$ -	\$ 2.466	\$ 0.148	\$ 0.039	\$ 2.653
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 3.036	\$ 0.104	\$ 0.014	\$ -	\$ -	\$ -	\$ -	\$ 3.154	\$ 0.189	\$ 0.039	\$ 3.382
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 2.551	\$ 0.155	\$ 0.017	\$ -	\$ -	\$ 0.006	\$ -	\$ 2.729	\$ 0.164	\$ 0.039	\$ 2.932
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 2.783	\$ -	\$ 0.004	\$ -	\$ -	\$ 0.765	\$ -	\$ 3.551	\$ 0.213	\$ 0.039	\$ 3.803
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 4.196	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 4.198	\$ 0.252	\$ 0.039	\$ 4.488
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.343	\$ -	\$ 2.343	\$ 0.141	\$ 0.039	\$ 2.523
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.417	\$ -	\$ 2.417	\$ 0.145	\$ 0.039	\$ 2.601

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx