

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Nov. 01 - 30, 2014



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 7.444	\$ 1.145	\$ 0.184	\$ 10.150	\$ 8.625	\$ 3.092	\$ 0.904				
Surcharge Applied	\$ 5.444	\$ 0.795	\$ 0.120	\$ 7.150	\$ 0.125	\$ 2.342	\$ 0.254				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.504	\$ 0.151	\$ 0.082	\$ -	\$ -	\$ -	\$ -	\$ 0.737	\$ 0.044	\$ 0.039	\$ 0.820
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.735	\$ 0.183	\$ 0.072	\$ -	\$ -	\$ -	\$ -	\$ 0.990	\$ 0.059	\$ 0.039	\$ 1.088
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.116	\$ 0.199	\$ 0.061	\$ -	\$ -	\$ -	\$ -	\$ 1.376	\$ 0.083	\$ 0.039	\$ 1.497
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.653	\$ 0.135	\$ 0.078	\$ 0.179	\$ -	\$ -	\$ -	\$ 1.046	\$ 0.063	\$ 0.039	\$ 1.147
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.653	\$ 0.135	\$ 0.078	\$ 0.179	\$ 0.001	\$ -	\$ -	\$ 1.047	\$ 0.063	\$ 0.039	\$ 1.148
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.572	\$ 0.143	\$ 0.081	\$ -	\$ -	\$ -	\$ -	\$ 0.796	\$ 0.048	\$ 0.039	\$ 0.883
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.135	\$ 0.097	\$ -	\$ -	\$ -	\$ -	\$ 0.232	\$ 0.014	\$ 0.039	\$ 0.285
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.388	\$ 0.117	\$ 0.064	\$ 0.099	\$ -	\$ -	\$ -	\$ 1.668	\$ 0.100	\$ 0.039	\$ 1.808
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.027	\$ 0.143	\$ 0.097	\$ -	\$ 0.001	\$ -	\$ 0.000	\$ 0.268	\$ 0.016	\$ 0.039	\$ 0.323
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.143	\$ 0.098	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.242	\$ 0.014	\$ 0.039	\$ 0.295
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.254	\$ 0.254	\$ 0.015	\$ 0.039	\$ 0.308
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.906	\$ 0.159	\$ 0.042	\$ 0.179	\$ -	\$ 0.082	\$ -	\$ 2.367	\$ 0.142	\$ 0.039	\$ 2.548
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.342	\$ -	\$ 2.342	\$ 0.141	\$ 0.039	\$ 2.522
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 3.920	\$ 0.123	\$ 0.012	\$ -	\$ -	\$ -	\$ -	\$ 4.055	\$ 0.243	\$ 0.039	\$ 4.337
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 3.294	\$ 0.183	\$ 0.014	\$ -	\$ -	\$ 0.006	\$ -	\$ 3.497	\$ 0.210	\$ 0.039	\$ 3.746
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 3.593	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.726	\$ -	\$ 4.322	\$ 0.259	\$ 0.039	\$ 4.621
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 5.417	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 5.419	\$ 0.325	\$ 0.039	\$ 5.783
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.225	\$ -	\$ 2.225	\$ 0.133	\$ 0.039	\$ 2.397
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.295	\$ -	\$ 2.295	\$ 0.138	\$ 0.039	\$ 2.472

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx