

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Oct. 01 - 31, 2014



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 8.437	\$ 1.150	\$ 0.192	\$ 12.656	\$ 8.625	\$ 3.158	\$ 0.921				
Surcharge Applied	\$ 6.437	\$ 0.800	\$ 0.129	\$ 9.656	\$ 0.125	\$ 2.408	\$ 0.271				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.595	\$ 0.152	\$ 0.088	\$ -	\$ -	\$ -	\$ -	\$ 0.836	\$ 0.050	\$ 0.039	\$ 0.925
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.869	\$ 0.184	\$ 0.078	\$ -	\$ -	\$ -	\$ -	\$ 1.131	\$ 0.068	\$ 0.039	\$ 1.237
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.320	\$ 0.200	\$ 0.065	\$ -	\$ -	\$ -	\$ -	\$ 1.585	\$ 0.095	\$ 0.039	\$ 1.719
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.772	\$ 0.136	\$ 0.084	\$ 0.241	\$ -	\$ -	\$ -	\$ 1.234	\$ 0.074	\$ 0.039	\$ 1.347
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.772	\$ 0.136	\$ 0.084	\$ 0.241	\$ 0.001	\$ -	\$ -	\$ 1.235	\$ 0.074	\$ 0.039	\$ 1.348
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.676	\$ 0.144	\$ 0.087	\$ -	\$ -	\$ -	\$ -	\$ 0.907	\$ 0.054	\$ 0.039	\$ 1.001
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.136	\$ 0.104	\$ -	\$ -	\$ -	\$ -	\$ 0.240	\$ 0.014	\$ 0.039	\$ 0.294
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.641	\$ 0.118	\$ 0.069	\$ 0.133	\$ -	\$ -	\$ -	\$ 1.962	\$ 0.118	\$ 0.039	\$ 2.118
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.032	\$ 0.144	\$ 0.104	\$ -	\$ 0.001	\$ -	\$ 0.000	\$ 0.281	\$ 0.017	\$ 0.039	\$ 0.337
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.144	\$ 0.105	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.250	\$ 0.015	\$ 0.039	\$ 0.304
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.271	\$ 0.271	\$ 0.016	\$ 0.039	\$ 0.326
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 2.253	\$ 0.160	\$ 0.045	\$ 0.241	\$ -	\$ 0.084	\$ -	\$ 2.783	\$ 0.167	\$ 0.039	\$ 2.989
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.408	\$ -	\$ 2.408	\$ 0.144	\$ 0.039	\$ 2.591
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 4.634	\$ 0.124	\$ 0.012	\$ -	\$ -	\$ -	\$ -	\$ 4.771	\$ 0.286	\$ 0.039	\$ 5.096
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 3.894	\$ 0.184	\$ 0.015	\$ -	\$ -	\$ 0.006	\$ -	\$ 4.100	\$ 0.246	\$ 0.039	\$ 4.385
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 4.248	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.746	\$ -	\$ 4.998	\$ 0.300	\$ 0.039	\$ 5.337
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 6.405	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 6.406	\$ 0.384	\$ 0.039	\$ 6.829
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.287	\$ -	\$ 2.287	\$ 0.137	\$ 0.039	\$ 2.463
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.359	\$ -	\$ 2.359	\$ 0.142	\$ 0.039	\$ 2.540

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx