

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Sept. 01 - 30, 2014



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 8.462	\$ 1.145	\$ 0.192	\$ 13.088	\$ 8.625	\$ 3.226	\$ 0.882				
Surcharge Applied	\$ 6.462	\$ 0.795	\$ 0.129	\$ 10.088	\$ 0.125	\$ 2.476	\$ 0.232				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.598	\$ 0.151	\$ 0.088	\$ -	\$ -	\$ -	\$ -	\$ 0.837	\$ 0.050	\$ 0.039	\$ 0.926
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.872	\$ 0.183	\$ 0.078	\$ -	\$ -	\$ -	\$ -	\$ 1.133	\$ 0.068	\$ 0.039	\$ 1.240
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.325	\$ 0.199	\$ 0.065	\$ -	\$ -	\$ -	\$ -	\$ 1.589	\$ 0.095	\$ 0.039	\$ 1.723
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.775	\$ 0.135	\$ 0.084	\$ 0.252	\$ -	\$ -	\$ -	\$ 1.247	\$ 0.075	\$ 0.039	\$ 1.361
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.775	\$ 0.135	\$ 0.084	\$ 0.252	\$ 0.001	\$ -	\$ -	\$ 1.248	\$ 0.075	\$ 0.039	\$ 1.362
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.678	\$ 0.143	\$ 0.087	\$ -	\$ -	\$ -	\$ -	\$ 0.909	\$ 0.055	\$ 0.039	\$ 1.003
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.135	\$ 0.104	\$ -	\$ -	\$ -	\$ -	\$ 0.239	\$ 0.014	\$ 0.039	\$ 0.293
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.648	\$ 0.117	\$ 0.069	\$ 0.139	\$ -	\$ -	\$ -	\$ 1.973	\$ 0.118	\$ 0.039	\$ 2.131
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.032	\$ 0.143	\$ 0.104	\$ -	\$ 0.001	\$ -	\$ 0.000	\$ 0.281	\$ 0.017	\$ 0.039	\$ 0.336
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.143	\$ 0.105	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.249	\$ 0.015	\$ 0.039	\$ 0.303
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.232	\$ 0.232	\$ 0.014	\$ 0.039	\$ 0.285
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 2.262	\$ 0.159	\$ 0.045	\$ 0.252	\$ -	\$ 0.087	\$ -	\$ 2.804	\$ 0.168	\$ 0.039	\$ 3.012
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.476	\$ -	\$ 2.476	\$ 0.149	\$ 0.039	\$ 2.663
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 4.652	\$ 0.123	\$ 0.012	\$ -	\$ -	\$ -	\$ -	\$ 4.788	\$ 0.287	\$ 0.039	\$ 5.114
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 3.909	\$ 0.183	\$ 0.015	\$ -	\$ -	\$ 0.006	\$ -	\$ 4.114	\$ 0.247	\$ 0.039	\$ 4.400
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 4.265	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.768	\$ -	\$ 5.036	\$ 0.302	\$ 0.039	\$ 5.377
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 6.429	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 6.431	\$ 0.386	\$ 0.039	\$ 6.856
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.352	\$ -	\$ 2.352	\$ 0.141	\$ 0.039	\$ 2.532
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.426	\$ -	\$ 2.426	\$ 0.146	\$ 0.039	\$ 2.611

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx