

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Feb. 01 - 28, 2015



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 6.776	\$ 1.140	\$ 0.166	\$ 9.143	\$ 8.625	\$ 2.898	\$ 0.868				
Surcharge Applied	\$ 4.776	\$ 0.790	\$ 0.102	\$ 6.143	\$ 0.125	\$ 2.148	\$ 0.218				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.442	\$ 0.150	\$ 0.070	\$ -	\$ -	\$ -	\$ -	\$ 0.662	\$ 0.040	\$ 0.039	\$ 0.741
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.645	\$ 0.182	\$ 0.061	\$ -	\$ -	\$ -	\$ -	\$ 0.888	\$ 0.053	\$ 0.039	\$ 0.980
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.979	\$ 0.198	\$ 0.052	\$ -	\$ -	\$ -	\$ -	\$ 1.228	\$ 0.074	\$ 0.039	\$ 1.341
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.573	\$ 0.134	\$ 0.067	\$ 0.154	\$ -	\$ -	\$ -	\$ 0.928	\$ 0.056	\$ 0.039	\$ 1.022
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.573	\$ 0.134	\$ 0.067	\$ 0.154	\$ 0.001	\$ -	\$ -	\$ 0.929	\$ 0.056	\$ 0.039	\$ 1.023
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.501	\$ 0.142	\$ 0.069	\$ -	\$ -	\$ -	\$ -	\$ 0.713	\$ 0.043	\$ 0.039	\$ 0.795
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.134	\$ 0.082	\$ -	\$ -	\$ -	\$ -	\$ 0.217	\$ 0.013	\$ 0.039	\$ 0.269
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.218	\$ 0.117	\$ 0.055	\$ 0.085	\$ -	\$ -	\$ -	\$ 1.474	\$ 0.088	\$ 0.039	\$ 1.601
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.024	\$ 0.142	\$ 0.082	\$ -	\$ 0.001	\$ -	\$ 0.000	\$ 0.250	\$ 0.015	\$ 0.039	\$ 0.304
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.142	\$ 0.083	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.226	\$ 0.014	\$ 0.039	\$ 0.279
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.218	\$ 0.218	\$ 0.013	\$ 0.039	\$ 0.270
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.672	\$ 0.158	\$ 0.036	\$ 0.154	\$ -	\$ 0.075	\$ -	\$ 2.094	\$ 0.126	\$ 0.039	\$ 2.258
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.148	\$ -	\$ 2.148	\$ 0.129	\$ 0.039	\$ 2.316
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 3.439	\$ 0.122	\$ 0.010	\$ -	\$ -	\$ -	\$ -	\$ 3.571	\$ 0.214	\$ 0.039	\$ 3.824
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 2.889	\$ 0.182	\$ 0.012	\$ -	\$ -	\$ 0.005	\$ -	\$ 3.089	\$ 0.185	\$ 0.039	\$ 3.313
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 3.152	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.666	\$ -	\$ 3.820	\$ 0.229	\$ 0.039	\$ 4.089
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 4.752	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 4.753	\$ 0.285	\$ 0.039	\$ 5.077
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.041	\$ -	\$ 2.041	\$ 0.122	\$ 0.039	\$ 2.202
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.105	\$ -	\$ 2.105	\$ 0.126	\$ 0.039	\$ 2.270

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx