

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: July 01 - 31, 2015



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 5.853	\$ 1.075	\$ 0.127	\$ 7.419	\$ 8.625	\$ 2.893	\$ 0.819				
Surcharge Applied	\$ 3.853	\$ 0.725	\$ 0.064	\$ 4.419	\$ 0.125	\$ 2.143	\$ 0.169				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.356	\$ 0.138	\$ 0.044	\$ -	\$ -	\$ -	\$ -	\$ 0.538	\$ 0.032	\$ 0.039	\$ 0.609
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.520	\$ 0.167	\$ 0.038	\$ -	\$ -	\$ -	\$ -	\$ 0.725	\$ 0.044	\$ 0.039	\$ 0.808
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.790	\$ 0.181	\$ 0.032	\$ -	\$ -	\$ -	\$ -	\$ 1.003	\$ 0.060	\$ 0.039	\$ 1.103
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.462	\$ 0.123	\$ 0.042	\$ 0.110	\$ -	\$ -	\$ -	\$ 0.738	\$ 0.044	\$ 0.039	\$ 0.821
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.462	\$ 0.123	\$ 0.042	\$ 0.110	\$ 0.001	\$ -	\$ -	\$ 0.739	\$ 0.044	\$ 0.039	\$ 0.822
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.405	\$ 0.131	\$ 0.043	\$ -	\$ -	\$ -	\$ -	\$ 0.578	\$ 0.035	\$ 0.039	\$ 0.652
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.123	\$ 0.051	\$ -	\$ -	\$ -	\$ -	\$ 0.175	\$ 0.010	\$ 0.039	\$ 0.224
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.983	\$ 0.107	\$ 0.034	\$ 0.061	\$ -	\$ -	\$ -	\$ 1.185	\$ 0.071	\$ 0.039	\$ 1.295
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.019	\$ 0.131	\$ 0.051	\$ -	\$ 0.001	\$ -	\$ 0.000	\$ 0.202	\$ 0.012	\$ 0.039	\$ 0.253
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.131	\$ 0.052	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.183	\$ 0.011	\$ 0.039	\$ 0.233
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.169	\$ 0.169	\$ 0.010	\$ 0.039	\$ 0.218
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.349	\$ 0.145	\$ 0.022	\$ 0.110	\$ -	\$ 0.075	\$ -	\$ 1.701	\$ 0.102	\$ 0.039	\$ 1.842
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.143	\$ -	\$ 2.143	\$ 0.129	\$ 0.039	\$ 2.311
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 2.774	\$ 0.112	\$ 0.006	\$ -	\$ -	\$ -	\$ -	\$ 2.893	\$ 0.174	\$ 0.039	\$ 3.105
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 2.331	\$ 0.167	\$ 0.008	\$ -	\$ -	\$ 0.005	\$ -	\$ 2.511	\$ 0.151	\$ 0.039	\$ 2.701
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 2.543	\$ -	\$ 0.002	\$ -	\$ -	\$ 0.664	\$ -	\$ 3.209	\$ 0.193	\$ 0.039	\$ 3.441
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 3.834	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 3.835	\$ 0.230	\$ 0.039	\$ 4.104
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.036	\$ -	\$ 2.036	\$ 0.122	\$ 0.039	\$ 2.197
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.101	\$ -	\$ 2.101	\$ 0.126	\$ 0.039	\$ 2.266

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx