

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: June 01 - 30, 2015



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 6.150	\$ 1.069	\$ 0.116	\$ 7.685	\$ 8.625	\$ 2.744	\$ 0.824				
Surcharge Applied	\$ 4.150	\$ 0.719	\$ 0.052	\$ 4.685	\$ 0.125	\$ 1.994	\$ 0.174				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.384	\$ 0.137	\$ 0.036	\$ -	\$ -	\$ -	\$ -	\$ 0.556	\$ 0.033	\$ 0.039	\$ 0.629
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.560	\$ 0.165	\$ 0.031	\$ -	\$ -	\$ -	\$ -	\$ 0.757	\$ 0.045	\$ 0.039	\$ 0.841
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.851	\$ 0.180	\$ 0.026	\$ -	\$ -	\$ -	\$ -	\$ 1.057	\$ 0.063	\$ 0.039	\$ 1.159
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.498	\$ 0.122	\$ 0.034	\$ 0.117	\$ -	\$ -	\$ -	\$ 0.771	\$ 0.046	\$ 0.039	\$ 0.857
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.498	\$ 0.122	\$ 0.034	\$ 0.117	\$ 0.001	\$ -	\$ -	\$ 0.772	\$ 0.046	\$ 0.039	\$ 0.858
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.436	\$ 0.129	\$ 0.035	\$ -	\$ -	\$ -	\$ -	\$ 0.600	\$ 0.036	\$ 0.039	\$ 0.676
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.122	\$ 0.042	\$ -	\$ -	\$ -	\$ -	\$ 0.164	\$ 0.010	\$ 0.039	\$ 0.213
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.058	\$ 0.106	\$ 0.028	\$ 0.065	\$ -	\$ -	\$ -	\$ 1.257	\$ 0.075	\$ 0.039	\$ 1.371
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.021	\$ 0.129	\$ 0.042	\$ -	\$ 0.001	\$ -	\$ 0.000	\$ 0.193	\$ 0.012	\$ 0.039	\$ 0.244
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.129	\$ 0.043	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.172	\$ 0.010	\$ 0.039	\$ 0.222
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.174	\$ 0.174	\$ 0.010	\$ 0.039	\$ 0.224
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.452	\$ 0.144	\$ 0.018	\$ 0.117	\$ -	\$ 0.070	\$ -	\$ 1.801	\$ 0.108	\$ 0.039	\$ 1.948
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.994	\$ -	\$ 1.994	\$ 0.120	\$ 0.039	\$ 2.152
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 2.988	\$ 0.111	\$ 0.005	\$ -	\$ -	\$ -	\$ -	\$ 3.104	\$ 0.186	\$ 0.039	\$ 3.329
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 2.510	\$ 0.165	\$ 0.006	\$ -	\$ -	\$ 0.005	\$ -	\$ 2.687	\$ 0.161	\$ 0.039	\$ 2.887
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 2.739	\$ -	\$ 0.001	\$ -	\$ -	\$ 0.618	\$ -	\$ 3.358	\$ 0.201	\$ 0.039	\$ 3.598
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 4.129	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 4.130	\$ 0.248	\$ 0.039	\$ 4.417
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.894	\$ -	\$ 1.894	\$ 0.114	\$ 0.039	\$ 2.046
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.954	\$ -	\$ 1.954	\$ 0.117	\$ 0.039	\$ 2.110

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx