

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: May 01 - 31, 2015



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 5.852	\$ 1.085	\$ 0.114	\$ 8.266	\$ 8.625	\$ 2.708	\$ 0.804				
Surcharge Applied	\$ 3.852	\$ 0.735	\$ 0.050	\$ 5.266	\$ 0.125	\$ 1.958	\$ 0.154				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.356	\$ 0.140	\$ 0.034	\$ -	\$ -	\$ -	\$ -	\$ 0.530	\$ 0.032	\$ 0.039	\$ 0.601
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.520	\$ 0.169	\$ 0.030	\$ -	\$ -	\$ -	\$ -	\$ 0.719	\$ 0.043	\$ 0.039	\$ 0.802
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.790	\$ 0.184	\$ 0.025	\$ -	\$ -	\$ -	\$ -	\$ 0.999	\$ 0.060	\$ 0.039	\$ 1.098
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.462	\$ 0.125	\$ 0.033	\$ 0.132	\$ -	\$ -	\$ -	\$ 0.752	\$ 0.045	\$ 0.039	\$ 0.836
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.462	\$ 0.125	\$ 0.033	\$ 0.132	\$ 0.001	\$ -	\$ -	\$ 0.753	\$ 0.045	\$ 0.039	\$ 0.837
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.404	\$ 0.132	\$ 0.034	\$ -	\$ -	\$ -	\$ -	\$ 0.571	\$ 0.034	\$ 0.039	\$ 0.644
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.125	\$ 0.041	\$ -	\$ -	\$ -	\$ -	\$ 0.166	\$ 0.010	\$ 0.039	\$ 0.215
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.982	\$ 0.108	\$ 0.027	\$ 0.073	\$ -	\$ -	\$ -	\$ 1.190	\$ 0.071	\$ 0.039	\$ 1.301
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.019	\$ 0.132	\$ 0.041	\$ -	\$ 0.001	\$ -	\$ 0.000	\$ 0.193	\$ 0.012	\$ 0.039	\$ 0.244
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.132	\$ 0.041	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.174	\$ 0.010	\$ 0.039	\$ 0.223
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.154	\$ 0.154	\$ 0.009	\$ 0.039	\$ 0.202
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.348	\$ 0.147	\$ 0.018	\$ 0.132	\$ -	\$ 0.069	\$ -	\$ 1.713	\$ 0.103	\$ 0.039	\$ 1.855
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.958	\$ -	\$ 1.958	\$ 0.117	\$ 0.039	\$ 2.114
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 2.774	\$ 0.114	\$ 0.005	\$ -	\$ -	\$ -	\$ -	\$ 2.892	\$ 0.174	\$ 0.039	\$ 3.105
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 2.331	\$ 0.169	\$ 0.006	\$ -	\$ -	\$ 0.005	\$ -	\$ 2.511	\$ 0.151	\$ 0.039	\$ 2.700
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 2.543	\$ -	\$ 0.001	\$ -	\$ -	\$ 0.607	\$ -	\$ 3.151	\$ 0.189	\$ 0.039	\$ 3.379
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 3.833	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 3.834	\$ 0.230	\$ 0.039	\$ 4.103
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.860	\$ -	\$ 1.860	\$ 0.112	\$ 0.039	\$ 2.011
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.919	\$ -	\$ 1.919	\$ 0.115	\$ 0.039	\$ 2.073

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx