

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Sept. 01 - 30, 2015



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 4.917	\$ 1.085	\$ 0.110	\$ 5.929	\$ 8.625	\$ 2.482	\$ 0.743				
Surcharge Applied	\$ 2.917	\$ 0.735	\$ 0.046	\$ 2.929	\$ 0.125	\$ 1.732	\$ 0.093				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.270	\$ 0.140	\$ 0.032	\$ -	\$ -	\$ -	\$ -	\$ 0.441	\$ 0.026	\$ 0.039	\$ 0.507
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.394	\$ 0.169	\$ 0.028	\$ -	\$ -	\$ -	\$ -	\$ 0.591	\$ 0.035	\$ 0.039	\$ 0.665
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.598	\$ 0.184	\$ 0.023	\$ -	\$ -	\$ -	\$ -	\$ 0.805	\$ 0.048	\$ 0.039	\$ 0.892
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.350	\$ 0.125	\$ 0.030	\$ 0.073	\$ -	\$ -	\$ -	\$ 0.578	\$ 0.035	\$ 0.039	\$ 0.652
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.350	\$ 0.125	\$ 0.030	\$ 0.073	\$ 0.001	\$ -	\$ -	\$ 0.579	\$ 0.035	\$ 0.039	\$ 0.653
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.306	\$ 0.132	\$ 0.031	\$ -	\$ -	\$ -	\$ -	\$ 0.470	\$ 0.028	\$ 0.039	\$ 0.537
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.125	\$ 0.037	\$ -	\$ -	\$ -	\$ -	\$ 0.162	\$ 0.010	\$ 0.039	\$ 0.211
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.744	\$ 0.108	\$ 0.025	\$ 0.040	\$ -	\$ -	\$ -	\$ 0.917	\$ 0.055	\$ 0.039	\$ 1.011
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.015	\$ 0.132	\$ 0.037	\$ -	\$ 0.001	\$ -	\$ -	\$ 0.185	\$ 0.011	\$ 0.039	\$ 0.235
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.132	\$ 0.038	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.171	\$ 0.010	\$ 0.039	\$ 0.220
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.093	\$ 0.006	\$ 0.039	\$ 0.138
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.021	\$ 0.147	\$ 0.016	\$ 0.073	\$ -	\$ 0.061	\$ -	\$ 1.318	\$ 0.079	\$ 0.039	\$ 1.436
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.732	\$ -	\$ 1.732	\$ 0.104	\$ 0.039	\$ 1.875
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 2.100	\$ 0.114	\$ 0.004	\$ -	\$ -	\$ -	\$ -	\$ 2.218	\$ 0.133	\$ 0.039	\$ 2.390
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 1.765	\$ 0.169	\$ 0.006	\$ -	\$ -	\$ 0.004	\$ -	\$ 1.943	\$ 0.117	\$ 0.039	\$ 2.099
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 1.925	\$ -	\$ 0.001	\$ -	\$ -	\$ 0.537	\$ -	\$ 2.463	\$ 0.148	\$ 0.039	\$ 2.650
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 2.902	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 2.903	\$ 0.174	\$ 0.039	\$ 3.116
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.646	\$ -	\$ 1.646	\$ 0.099	\$ 0.039	\$ 1.783
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.698	\$ -	\$ 1.698	\$ 0.102	\$ 0.039	\$ 1.838

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx