

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Feb. 01 - 29, 2016



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 3.853	\$ 0.994	\$ 0.091	\$ 5.262	\$ 8.250	\$ 2.082	\$ 0.678				
Surcharge Applied	\$ 1.853	\$ 0.644	\$ 0.027	\$ 2.262	\$ -	\$ 1.332	\$ 0.028				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.171	\$ 0.122	\$ 0.019	\$ -	\$ -	\$ -	\$ -	\$ 0.313	\$ 0.019	\$ 0.039	\$ 0.370
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.250	\$ 0.148	\$ 0.017	\$ -	\$ -	\$ -	\$ -	\$ 0.415	\$ 0.025	\$ 0.039	\$ 0.479
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.380	\$ 0.161	\$ 0.014	\$ -	\$ -	\$ -	\$ -	\$ 0.555	\$ 0.033	\$ 0.039	\$ 0.627
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.222	\$ 0.109	\$ 0.018	\$ 0.057	\$ -	\$ -	\$ -	\$ 0.406	\$ 0.024	\$ 0.039	\$ 0.470
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.222	\$ 0.109	\$ 0.018	\$ 0.057	\$ -	\$ -	\$ -	\$ 0.406	\$ 0.024	\$ 0.039	\$ 0.470
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.195	\$ 0.116	\$ 0.019	\$ -	\$ -	\$ -	\$ -	\$ 0.329	\$ 0.020	\$ 0.039	\$ 0.388
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.109	\$ 0.022	\$ -	\$ -	\$ -	\$ -	\$ 0.132	\$ 0.008	\$ 0.039	\$ 0.179
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.473	\$ 0.095	\$ 0.015	\$ 0.031	\$ -	\$ -	\$ -	\$ 0.613	\$ 0.037	\$ 0.039	\$ 0.689
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.009	\$ 0.116	\$ 0.022	\$ -	\$ -	\$ -	\$ 0.000	\$ 0.147	\$ 0.009	\$ 0.039	\$ 0.195
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.116	\$ 0.022	\$ -	\$ -	\$ -	\$ -	\$ 0.138	\$ 0.008	\$ 0.039	\$ 0.186
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.028	\$ 0.028	\$ 0.002	\$ 0.039	\$ 0.068
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 0.649	\$ 0.129	\$ 0.010	\$ 0.057	\$ -	\$ 0.047	\$ -	\$ 0.890	\$ 0.053	\$ 0.039	\$ 0.983
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.332	\$ -	\$ 1.332	\$ 0.080	\$ 0.039	\$ 1.451
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.334	\$ 0.100	\$ 0.003	\$ -	\$ -	\$ -	\$ -	\$ 1.437	\$ 0.086	\$ 0.039	\$ 1.562
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 1.121	\$ 0.148	\$ 0.003	\$ -	\$ -	\$ 0.003	\$ -	\$ 1.276	\$ 0.077	\$ 0.039	\$ 1.392
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 1.223	\$ -	\$ 0.001	\$ -	\$ -	\$ 0.413	\$ -	\$ 1.637	\$ 0.098	\$ 0.039	\$ 1.774
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 1.844	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 1.845	\$ 0.111	\$ 0.039	\$ 1.994
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.266	\$ -	\$ 1.266	\$ 0.076	\$ 0.039	\$ 1.381
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.306	\$ -	\$ 1.306	\$ 0.078	\$ 0.039	\$ 1.423

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx