

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: Aug. 01 - 31, 2018



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 6.830	\$ 1.380	\$ 0.200	\$ 11.309	\$ 8.575	\$ 3.117	\$ 1.015				
Surcharge Applied	\$ 4.830	\$ 1.030	\$ 0.136	\$ 8.309	\$ 0.075	\$ 2.367	\$ 0.365				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.447	\$ 0.196	\$ 0.094	\$ -	\$ -	\$ -	\$ -	\$ 0.736	\$ 0.044	\$ 0.039	\$ 0.819
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.652	\$ 0.237	\$ 0.082	\$ -	\$ -	\$ -	\$ -	\$ 0.971	\$ 0.058	\$ 0.039	\$ 1.068
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.990	\$ 0.258	\$ 0.069	\$ -	\$ -	\$ -	\$ -	\$ 1.317	\$ 0.079	\$ 0.039	\$ 1.435
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.580	\$ 0.175	\$ 0.089	\$ 0.208	\$ -	\$ -	\$ -	\$ 1.052	\$ 0.063	\$ 0.039	\$ 1.154
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.580	\$ 0.175	\$ 0.089	\$ 0.208	\$ 0.001	\$ -	\$ -	\$ 1.052	\$ 0.063	\$ 0.039	\$ 1.154
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.507	\$ 0.185	\$ 0.093	\$ -	\$ -	\$ -	\$ -	\$ 0.785	\$ 0.047	\$ 0.039	\$ 0.871
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.175	\$ 0.110	\$ -	\$ -	\$ -	\$ -	\$ 0.285	\$ 0.017	\$ 0.039	\$ 0.341
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.232	\$ 0.152	\$ 0.073	\$ 0.115	\$ -	\$ -	\$ -	\$ 1.571	\$ 0.094	\$ 0.039	\$ 1.705
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.024	\$ 0.185	\$ 0.110	\$ -	\$ 0.000	\$ -	\$ 0.001	\$ 0.321	\$ 0.019	\$ 0.039	\$ 0.379
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.185	\$ 0.111	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.297	\$ 0.018	\$ 0.039	\$ 0.354
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.365	\$ 0.365	\$ 0.022	\$ 0.039	\$ 0.426
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.691	\$ 0.206	\$ 0.048	\$ 0.208	\$ -	\$ 0.083	\$ -	\$ 2.235	\$ 0.134	\$ 0.039	\$ 2.408
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.367	\$ -	\$ 2.367	\$ 0.142	\$ 0.039	\$ 2.548
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 3.478	\$ 0.160	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 3.650	\$ 0.219	\$ 0.039	\$ 3.909
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 2.922	\$ 0.237	\$ 0.016	\$ -	\$ -	\$ 0.006	\$ -	\$ 3.181	\$ 0.191	\$ 0.039	\$ 3.411
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 3.188	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.734	\$ -	\$ 3.925	\$ 0.236	\$ 0.039	\$ 4.200
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 4.806	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 4.808	\$ 0.288	\$ 0.039	\$ 5.135
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.249	\$ -	\$ 2.249	\$ 0.135	\$ 0.039	\$ 2.423
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.320	\$ -	\$ 2.320	\$ 0.139	\$ 0.039	\$ 2.498

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx