



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 5.483	\$ 1.140	\$ 0.155	\$ 8.818	\$ 9.013	\$ 2.384	\$ 0.662				
Surcharge Applied	\$ 3.483	\$ 0.790	\$ 0.091	\$ 5.818	\$ 0.512	\$ 1.634	\$ 0.012				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.322	\$ 0.150	\$ 0.063	\$ -	\$ -	\$ -	\$ -	\$ 0.535	\$ 0.032	\$ 0.039	\$ 0.606
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.470	\$ 0.182	\$ 0.055	\$ -	\$ -	\$ -	\$ -	\$ 0.707	\$ 0.042	\$ 0.039	\$ 0.788
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.714	\$ 0.198	\$ 0.046	\$ -	\$ -	\$ -	\$ -	\$ 0.958	\$ 0.057	\$ 0.039	\$ 1.054
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.418	\$ 0.134	\$ 0.060	\$ 0.145	\$ -	\$ -	\$ -	\$ 0.758	\$ 0.045	\$ 0.039	\$ 0.842
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.418	\$ 0.134	\$ 0.060	\$ 0.145	\$ 0.004	\$ -	\$ -	\$ 0.761	\$ 0.046	\$ 0.039	\$ 0.846
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.366	\$ 0.142	\$ 0.062	\$ -	\$ -	\$ -	\$ -	\$ 0.570	\$ 0.034	\$ 0.039	\$ 0.643
409 SS	% / Lb. 0.50%	11.70%	87.30%	0.00%	0.50%	0.00%	0.00%				
	\$ / Lb. \$ 0.017	\$ 0.092	\$ 0.080	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.192	\$ 0.012	\$ 0.039	\$ 0.243
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.134	\$ 0.074	\$ -	\$ -	\$ -	\$ -	\$ 0.208	\$ 0.012	\$ 0.039	\$ 0.260
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.888	\$ 0.117	\$ 0.049	\$ 0.080	\$ -	\$ -	\$ -	\$ 1.134	\$ 0.068	\$ 0.039	\$ 1.241
439 SS	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
(DIN 1.4510)	\$ / Lb. \$ 0.017	\$ 0.142	\$ 0.074	\$ -	\$ 0.003	\$ -	\$ 0.000	\$ 0.237	\$ 0.014	\$ 0.039	\$ 0.290
441 SS	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
(DIN 1.4509)	\$ / Lb. \$ -	\$ 0.142	\$ 0.075	\$ -	\$ 0.002	\$ -	\$ -	\$ 0.219	\$ 0.013	\$ 0.039	\$ 0.271
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.012	\$ 0.012	\$ 0.001	\$ 0.039	\$ 0.052
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.219	\$ 0.158	\$ 0.032	\$ 0.145	\$ -	\$ 0.057	\$ -	\$ 1.612	\$ 0.097	\$ 0.039	\$ 1.747
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.634	\$ -	\$ 1.634	\$ 0.098	\$ 0.039	\$ 1.771
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 2.508	\$ 0.122	\$ 0.009	\$ -	\$ -	\$ -	\$ -	\$ 2.639	\$ 0.158	\$ 0.039	\$ 2.837
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 2.107	\$ 0.182	\$ 0.011	\$ -	\$ -	\$ 0.004	\$ -	\$ 2.304	\$ 0.138	\$ 0.039	\$ 2.481
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 2.299	\$ -	\$ 0.002	\$ -	\$ -	\$ 0.506	\$ -	\$ 2.808	\$ 0.168	\$ 0.039	\$ 3.015
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 3.466	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 3.467	\$ 0.208	\$ 0.039	\$ 3.714
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.552	\$ -	\$ 1.552	\$ 0.093	\$ 0.039	\$ 1.684
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.601	\$ -	\$ 1.601	\$ 0.096	\$ 0.039	\$ 1.736

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:  
[http://www.aksteel.com/markets\\_products/stainless\\_surcharges.asp](http://www.aksteel.com/markets_products/stainless_surcharges.asp)
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:  
[http://www.nymex.com/cop\\_fut\\_histspot.aspx](http://www.nymex.com/cop_fut_histspot.aspx)
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:  
[http://www.nymex.com/alu\\_fut\\_histspot.aspx](http://www.nymex.com/alu_fut_histspot.aspx)