

ACS Industries, Inc.
 Raw Material Surcharge Policy
 Monthly Surcharge Calculations
 For Orders Shipped: November 01 - 30, 2020



Alloy	Ni -Nickel	Cr -Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Surcharge Sub Total	6% Scrap Factor	Energy Surcharge	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650				
Current Price/Lb.	\$ 6.840	\$ 1.140	\$ 0.140	\$ 8.096	\$ 8.250	\$ 3.023	\$ 0.792				
Surcharge Applied	\$ 4.840	\$ 0.790	\$ 0.076	\$ 5.096	\$ -	\$ 2.273	\$ 0.142				
304L	% / Lb. 9.25%	19.00%	68.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.448	\$ 0.150	\$ 0.052	\$ -	\$ -	\$ -	\$ -	\$ 0.650	\$ 0.039	\$ 0.039	\$ 0.728
309 SS	% / Lb. 13.50%	23.00%	60.20%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.653	\$ 0.182	\$ 0.046	\$ -	\$ -	\$ -	\$ -	\$ 0.881	\$ 0.053	\$ 0.039	\$ 0.973
310 SS	% / Lb. 20.50%	25.00%	50.70%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.992	\$ 0.198	\$ 0.039	\$ -	\$ -	\$ -	\$ -	\$ 1.228	\$ 0.074	\$ 0.039	\$ 1.341
316 SS	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.581	\$ 0.134	\$ 0.050	\$ 0.127	\$ -	\$ -	\$ -	\$ 0.893	\$ 0.054	\$ 0.039	\$ 0.985
316 Ti	% / Lb. 12.00%	17.00%	65.40%	2.50%	0.70%	0.00%	0.00%				
	\$ / Lb. \$ 0.581	\$ 0.134	\$ 0.050	\$ 0.127	\$ -	\$ -	\$ -	\$ 0.893	\$ 0.054	\$ 0.039	\$ 0.985
321 SS	% / Lb. 10.50%	18.00%	67.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 0.508	\$ 0.142	\$ 0.052	\$ -	\$ -	\$ -	\$ -	\$ 0.702	\$ 0.042	\$ 0.039	\$ 0.783
409 SS	% / Lb. 0.50%	11.70%	87.30%	0.00%	0.50%	0.00%	0.00%				
	\$ / Lb. \$ 0.024	\$ 0.092	\$ 0.067	\$ -	\$ -	\$ -	\$ -	\$ 0.183	\$ 0.011	\$ 0.039	\$ 0.233
430 SS	% / Lb. 0.00%	17.00%	80.80%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.134	\$ 0.062	\$ -	\$ -	\$ -	\$ -	\$ 0.196	\$ 0.012	\$ 0.039	\$ 0.247
A286	% / Lb. 25.50%	14.75%	53.50%	1.38%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 1.234	\$ 0.117	\$ 0.041	\$ 0.070	\$ -	\$ -	\$ -	\$ 1.462	\$ 0.088	\$ 0.039	\$ 1.589
439 SS (DIN 1.4510)	% / Lb. 0.50%	18.00%	80.70%	0.00%	0.65%	0.00%	0.15%				
	\$ / Lb. \$ 0.024	\$ 0.142	\$ 0.062	\$ -	\$ -	\$ -	\$ 0.000	\$ 0.228	\$ 0.014	\$ 0.039	\$ 0.281
441 SS (DIN 1.4509)	% / Lb. 0.00%	18.00%	81.65%	0.00%	0.35%	0.00%	0.00%				
	\$ / Lb. \$ -	\$ 0.142	\$ 0.062	\$ -	\$ -	\$ -	\$ -	\$ 0.205	\$ 0.012	\$ 0.039	\$ 0.256
Al	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	100.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.142	\$ 0.142	\$ 0.009	\$ 0.039	\$ 0.189
Carp 20	% / Lb. 35.00%	20.00%	34.85%	2.50%	0.00%	3.50%	0.00%				
	\$ / Lb. \$ 1.694	\$ 0.158	\$ 0.027	\$ 0.127	\$ -	\$ 0.080	\$ -	\$ 2.086	\$ 0.125	\$ 0.039	\$ 2.250
Cu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	100.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.273	\$ -	\$ 2.273	\$ 0.136	\$ 0.039	\$ 2.448
Inc 600	% / Lb. 72.00%	15.50%	9.60%	0.00%	0.00%	0.00%	0.00%				
	\$ / Lb. \$ 3.485	\$ 0.122	\$ 0.007	\$ -	\$ -	\$ -	\$ -	\$ 3.614	\$ 0.217	\$ 0.039	\$ 3.870
Inc 601	% / Lb. 60.50%	23.00%	11.90%	0.00%	0.00%	0.25%	0.00%				
	\$ / Lb. \$ 2.928	\$ 0.182	\$ 0.009	\$ -	\$ -	\$ 0.006	\$ -	\$ 3.125	\$ 0.187	\$ 0.039	\$ 3.351
Monel 400	% / Lb. 66.00%	0.00%	2.50%	0.00%	0.00%	31.00%	0.00%				
	\$ / Lb. \$ 3.194	\$ -	\$ 0.002	\$ -	\$ -	\$ 0.705	\$ -	\$ 3.901	\$ 0.234	\$ 0.039	\$ 4.174
Ni200	% / Lb. 99.50%	0.00%	0.25%	0.00%	0.00%	0.05%	0.00%				
	\$ / Lb. \$ 4.816	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.001	\$ -	\$ 4.817	\$ 0.289	\$ 0.039	\$ 5.145
Phos. Bronze	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	95.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.159	\$ -	\$ 2.159	\$ 0.130	\$ 0.039	\$ 2.328
SnCu	% / Lb. 0.00%	0.00%	0.00%	0.00%	0.00%	98.00%	0.00%				
	\$ / Lb. \$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.228	\$ -	\$ 2.228	\$ 0.134	\$ 0.039	\$ 2.400

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-moth's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the Surcharge Sub Total plus the Scrap Factor and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
http://www.aksteel.com/markets_products/stainless_surcharges.asp
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx

