

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: JUNE 1-30, 2023



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$10.621	\$1.720	\$ 0.258	\$22.913	\$12.250	\$ 4.000	\$ 1.060	
Surcharge Applied	\$ 8.621	\$1.370	\$ 0.194	\$19.913	\$ 3.750	\$ 3.250	\$ 0.410	
304L	\$ / Lb.	\$ 0.862	\$0.260	\$ 0.133	\$ -	\$ -	\$ -	\$ 1.4736
309 SS	\$ / Lb.	\$ 1.164	\$0.315	\$ 0.117	\$ -	\$ -	\$ -	\$ 1.8717
310 SS	\$ / Lb.	\$ 1.767	\$0.343	\$ 0.098	\$ -	\$ -	\$ -	\$ 2.5883
316 SS	\$ / Lb.	\$ 1.035	\$0.233	\$ 0.127	\$ 0.498	\$ -	\$ -	\$ 2.2185
316 Ti	\$ / Lb.	\$ 1.035	\$0.233	\$ 0.127	\$ 0.498	\$ 0.026	\$ -	\$ 2.2492
321 SS	\$ / Lb.	\$ 0.905	\$0.247	\$ 0.132	\$ -	\$ -	\$ -	\$ 1.5062
409 SS	\$ / Lb.	\$ 0.043	\$0.160	\$ 0.169	\$ -	\$ 0.019	\$ -	\$ 0.4628
430 SS	\$ / Lb.	\$ -	\$0.233	\$ 0.157	\$ -	\$ -	\$ -	\$ 0.4606
A286	\$ / Lb.	\$ 2.198	\$0.202	\$ 0.104	\$ 0.275	\$ 0.079	\$ -	\$ 3.3483
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.043	\$0.247	\$ 0.157	\$ -	\$ 0.024	\$ -	\$ 0.5561
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$0.247	\$ 0.158	\$ -	\$ 0.023	\$ -	\$ 0.5043
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.410	\$ 0.4844
Carp 20	\$ / Lb.	\$ 3.017	\$0.274	\$ 0.068	\$ 0.617	\$ -	\$ 0.114	\$ 4.7900
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 3.250	\$ -	\$ 3.8072
Inc 600	\$ / Lb.	\$ 6.207	\$0.212	\$ 0.019	\$ -	\$ -	\$ -	\$ 7.5372
Inc 601	\$ / Lb.	\$ 5.216	\$0.315	\$ 0.023	\$ -	\$ -	\$ 0.008	\$ 6.5122
Monel 400	\$ / Lb.	\$ 5.690	\$ -	\$ 0.005	\$ -	\$ -	\$ 1.008	\$ 7.8462
Ni200	\$ / Lb.	\$ 8.578	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ 10.0432
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 3.088	\$ -	\$ 3.6171
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 3.185	\$ -	\$ 3.7312
BRAZE POWDER	\$ / Lb.	\$ 6.207	\$0.212	\$ 0.019	\$ -	\$ -	\$ -	\$ 7.5372

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit: <https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit: http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit: http://www.nymex.com/alu_fut_histspot.aspx