

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: OCTOBER 1-30,2023



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 9.440	\$ 1.510	\$ 0.228	\$ 24.014	\$ 12.250	\$ 3.840	\$ 0.980	
Surcharge Applied	\$ 7.440	\$ 1.160	\$ 0.164	\$ 21.014	\$ 3.750	\$ 3.090	\$ 0.330	
304L	\$ / Lb.	\$ 0.744	\$ 0.220	\$ 0.112	\$ -	\$ -	\$ -	\$ 1.2779
309 SS	\$ / Lb.	\$ 1.004	\$ 0.267	\$ 0.099	\$ -	\$ -	\$ -	\$ 1.6208
310 SS	\$ / Lb.	\$ 1.525	\$ 0.290	\$ 0.083	\$ -	\$ -	\$ -	\$ 2.2391
316 SS	\$ / Lb.	\$ 0.893	\$ 0.197	\$ 0.107	\$ 0.525	\$ -	\$ -	\$ 2.0334
316 Ti	\$ / Lb.	\$ 0.893	\$ 0.197	\$ 0.107	\$ 0.525	\$ 0.026	\$ -	\$ 2.0641
321 SS	\$ / Lb.	\$ 0.781	\$ 0.209	\$ 0.111	\$ -	\$ -	\$ -	\$ 1.3064
409 SS	\$ / Lb.	\$ 0.037	\$ 0.136	\$ 0.143	\$ -	\$ 0.019	\$ -	\$ 0.4097
430 SS	\$ / Lb.	\$ -	\$ 0.197	\$ 0.132	\$ -	\$ -	\$ -	\$ 0.4037
A286	\$ / Lb.	\$ 1.897	\$ 0.171	\$ 0.088	\$ 0.290	\$ 0.079	\$ -	\$ 2.9720
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.037	\$ 0.209	\$ 0.132	\$ -	\$ 0.024	\$ 0.000	\$ 0.4897
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.209	\$ 0.133	\$ -	\$ 0.023	\$ -	\$ 0.4448
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.330	\$ 0.4041
Carp 20	\$ / Lb.	\$ 2.604	\$ 0.232	\$ 0.057	\$ 0.651	\$ -	\$ 0.108	\$ 4.2917
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 3.090	\$ -	\$ 3.6333
Inc 600	\$ / Lb.	\$ 5.357	\$ 0.180	\$ 0.016	\$ -	\$ -	\$ -	\$ 6.5144
Inc 601	\$ / Lb.	\$ 4.501	\$ 0.267	\$ 0.020	\$ -	\$ -	\$ 0.008	\$ 5.6285
Monel 400	\$ / Lb.	\$ 4.911	\$ -	\$ 0.004	\$ -	\$ 0.958	\$ -	\$ 6.8888
Ni200	\$ / Lb.	\$ 7.403	\$ -	\$ 0.000	\$ -	\$ 0.002	\$ -	\$ 8.6818
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 2.936	\$ -	\$ 3.4525
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 3.028	\$ -	\$ 3.5610
BRAZE POWDER	\$ / Lb.	\$ 5.357	\$ 0.180	\$ 0.016	\$ -	\$ -	\$ -	\$ 6.5144

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit: <https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit: http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit: http://www.nymex.com/alu_fut_histspot.aspx