

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: MAY 1-31, 2024



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 7.929	\$ 1.520	\$ 0.203	\$ 19.731	\$ 12.000	\$ 3.976	\$ 1.009	
Surcharge Applied	\$ 5.929	\$ 1.170	\$ 0.139	\$ 16.731	\$ 3.500	\$ 3.226	\$ 0.359	
304L	\$ / Lb.	\$ 0.593	\$ 0.222	\$ 0.095	\$ -	\$ -	\$ -	\$ 1.1333
309 SS	\$ / Lb.	\$ 0.800	\$ 0.269	\$ 0.084	\$ -	\$ -	\$ -	\$ 1.4172
310 SS	\$ / Lb.	\$ 1.216	\$ 0.293	\$ 0.070	\$ -	\$ -	\$ -	\$ 1.9148
316 SS	\$ / Lb.	\$ 0.712	\$ 0.199	\$ 0.091	\$ 0.418	\$ -	\$ -	\$ 1.7288
316 Ti	\$ / Lb.	\$ 0.712	\$ 0.199	\$ 0.091	\$ 0.418	\$ 0.025	\$ -	\$ 1.7575
321 SS	\$ / Lb.	\$ 0.623	\$ 0.211	\$ 0.094	\$ -	\$ -	\$ -	\$ 1.1530
409 SS	\$ / Lb.	\$ 0.030	\$ 0.137	\$ 0.121	\$ -	\$ 0.018	\$ -	\$ 0.4252
430 SS	\$ / Lb.	\$ -	\$ 0.199	\$ 0.112	\$ -	\$ -	\$ -	\$ 0.4320
A286	\$ / Lb.	\$ 1.512	\$ 0.173	\$ 0.074	\$ 0.231	\$ 0.074	\$ -	\$ 2.4820
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.030	\$ 0.211	\$ 0.112	\$ -	\$ 0.023	\$ -	\$ 0.5075
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.211	\$ 0.113	\$ -	\$ 0.021	\$ -	\$ 0.4713
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.359	\$ 0.4880
Carp 20	\$ / Lb.	\$ 2.075	\$ 0.234	\$ 0.048	\$ 0.519	\$ -	\$ 0.113	\$ 3.5654
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 3.226	\$ -	\$ 3.8424
Inc 600	\$ / Lb.	\$ 4.269	\$ 0.181	\$ 0.013	\$ -	\$ -	\$ -	\$ 5.2906
Inc 601	\$ / Lb.	\$ 3.587	\$ 0.269	\$ 0.017	\$ -	\$ -	\$ 0.008	\$ 4.6086
Monel 400	\$ / Lb.	\$ 3.913	\$ -	\$ 0.003	\$ -	\$ -	\$ 1.000	\$ 5.8207
Ni200	\$ / Lb.	\$ 5.900	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ 6.9728
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.065	\$ 3.6536
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.161	\$ 3.7669
BRAZE POWDER	\$ / Lb.	\$ 4.269	\$ 0.181	\$ 0.013	\$ -	\$ -	\$ -	\$ 5.2906

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit: <https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit: http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit: http://www.nymex.com/alu_fut_histspot.aspx