

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: JULY 1-31, 2024



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 8.498	\$ 1.520	\$ 0.203	\$ 19.731	\$ 12.000	\$ 3.904	\$ 1.027	
Surcharge Applied		\$ 6.498	\$ 1.170	\$ 0.139	\$ 16.731	\$ 3.500	\$ 3.154	\$ 0.377	
304L	\$ / Lb.	\$ 0.650	\$ 0.222	\$ 0.095	\$ -	\$ -	\$ -	\$ -	\$ 1.1627
309 SS	\$ / Lb.	\$ 0.877	\$ 0.269	\$ 0.084	\$ -	\$ -	\$ -	\$ -	\$ 1.4699
310 SS	\$ / Lb.	\$ 1.332	\$ 0.293	\$ 0.070	\$ -	\$ -	\$ -	\$ -	\$ 2.0140
316 SS	\$ / Lb.	\$ 0.780	\$ 0.199	\$ 0.091	\$ 0.418	\$ -	\$ -	\$ -	\$ 1.7715
316 Ti	\$ / Lb.	\$ 0.780	\$ 0.199	\$ 0.091	\$ 0.418	\$ 0.025	\$ -	\$ -	\$ 1.8002
321 SS	\$ / Lb.	\$ 0.682	\$ 0.211	\$ 0.094	\$ -	\$ -	\$ -	\$ -	\$ 1.1857
409 SS	\$ / Lb.	\$ 0.032	\$ 0.137	\$ 0.121	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.3915
430 SS	\$ / Lb.	\$ -	\$ 0.199	\$ 0.112	\$ -	\$ -	\$ -	\$ -	\$ 0.3949
A286	\$ / Lb.	\$ 1.657	\$ 0.173	\$ 0.074	\$ 0.231	\$ 0.074	\$ -	\$ -	\$ 2.6144
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.032	\$ 0.211	\$ 0.112	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.4738
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.211	\$ 0.113	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4342
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.377	\$ 0.4720
Carp 20	\$ / Lb.	\$ 2.274	\$ 0.234	\$ 0.048	\$ 0.519	\$ -	\$ 0.110	\$ -	\$ 3.7580
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.154	\$ -	\$ 3.7208
Inc 600	\$ / Lb.	\$ 4.678	\$ 0.181	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 5.7322
Inc 601	\$ / Lb.	\$ 3.931	\$ 0.269	\$ 0.017	\$ -	\$ -	\$ 0.008	\$ -	\$ 4.9736
Monel 400	\$ / Lb.	\$ 4.288	\$ -	\$ 0.003	\$ -	\$ -	\$ 0.978	\$ -	\$ 6.1962
Ni200	\$ / Lb.	\$ 6.465	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ -	\$ 7.5972
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 2.996	\$ -	\$ 3.5363
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.091	\$ -	\$ 3.6470
BRAZE POWDER	\$ / Lb.	\$ 4.678	\$ 0.181	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 5.7322

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two-month averages used for Nickel, Aluminum and Copper, please visit: <https://www.lme.com/en/>
6. For the trailing two-month averages for Moly, Chrome and Iron, please visit: <https://www.clevelandcliffs.com/>