

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: AUGUST 1-31, 2024



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 7.820	\$ 1.520	\$ 0.203	\$ 21.310	\$ 12.000	\$ 4.366	\$ 1.124	
Surcharge Applied	\$ 5.820	\$ 1.170	\$ 0.139	\$ 18.310	\$ 3.500	\$ 3.616	\$ 0.474	
304L	\$ / Lb.	\$ 0.582	\$ 0.222	\$ 0.095	\$ -	\$ -	\$ -	\$ 1.1700
309 SS	\$ / Lb.	\$ 0.786	\$ 0.269	\$ 0.084	\$ -	\$ -	\$ -	\$ 1.4495
310 SS	\$ / Lb.	\$ 1.193	\$ 0.293	\$ 0.070	\$ -	\$ -	\$ -	\$ 1.9381
316 SS	\$ / Lb.	\$ 0.698	\$ 0.199	\$ 0.091	\$ 0.458	\$ -	\$ -	\$ 1.8092
316 Ti	\$ / Lb.	\$ 0.698	\$ 0.199	\$ 0.091	\$ 0.458	\$ 0.025	\$ -	\$ 1.8379
321 SS	\$ / Lb.	\$ 0.611	\$ 0.211	\$ 0.094	\$ -	\$ -	\$ -	\$ 1.1891
409 SS	\$ / Lb.	\$ 0.029	\$ 0.137	\$ 0.121	\$ -	\$ 0.018	\$ -	\$ 0.4741
430 SS	\$ / Lb.	\$ -	\$ 0.199	\$ 0.112	\$ -	\$ -	\$ -	\$ 0.4815
A286	\$ / Lb.	\$ 1.484	\$ 0.173	\$ 0.074	\$ 0.253	\$ 0.074	\$ -	\$ 2.5245
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.029	\$ 0.211	\$ 0.112	\$ -	\$ 0.023	\$ -	\$ 0.5565
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.211	\$ 0.113	\$ -	\$ 0.021	\$ -	\$ 0.5207
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.474	\$ 0.6725
Carp 20	\$ / Lb.	\$ 2.037	\$ 0.234	\$ 0.048	\$ 0.568	\$ -	\$ 0.127	\$ 3.6435
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.616	\$ 4.3482
Inc 600	\$ / Lb.	\$ 4.191	\$ 0.181	\$ 0.013	\$ -	\$ -	\$ -	\$ 5.2484
Inc 601	\$ / Lb.	\$ 3.521	\$ 0.269	\$ 0.017	\$ -	\$ -	\$ 0.009	\$ 4.5822
Monel 400	\$ / Lb.	\$ 3.842	\$ -	\$ 0.003	\$ -	\$ -	\$ 1.121	\$ 5.9276
Ni200	\$ / Lb.	\$ 5.791	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ 6.8958
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.435	\$ 4.1367
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.544	\$ 4.2636
BRAZE POWDER	\$ / Lb.	\$ 4.191	\$ 0.181	\$ 0.013	\$ -	\$ -	\$ -	\$ 5.2484

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two-month averages used for Nickel, Aluminum and Copper, please visit: <https://www.lme.com/en/>
6. For the trailing two-month averages for Moly, Chrome and Iron, please visit: <https://www.clevelandcliffs.com/>