

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: SEPTEMBER 1-30,2024



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 7.396	\$ 1.520	\$ 0.188	\$ 23.102	\$ 12.000	\$ 4.257	\$ 1.066	
Surcharge Applied	\$ 5.396	\$ 1.170	\$ 0.124	\$ 20.102	\$ 3.500	\$ 3.507	\$ 0.416	
304L	\$ / Lb.	\$ 0.540	\$ 0.222	\$ 0.085	\$ -	\$ -	\$ -	\$ 1.1325
309 SS	\$ / Lb.	\$ 0.728	\$ 0.269	\$ 0.075	\$ -	\$ -	\$ -	\$ 1.3960
310 SS	\$ / Lb.	\$ 1.106	\$ 0.293	\$ 0.063	\$ -	\$ -	\$ -	\$ 1.8515
316 SS	\$ / Lb.	\$ 0.648	\$ 0.199	\$ 0.081	\$ 0.503	\$ -	\$ -	\$ 1.8147
316 Ti	\$ / Lb.	\$ 0.648	\$ 0.199	\$ 0.081	\$ 0.503	\$ 0.025	\$ -	\$ 1.8434
321 SS	\$ / Lb.	\$ 0.567	\$ 0.211	\$ 0.084	\$ -	\$ -	\$ -	\$ 1.1492
409 SS	\$ / Lb.	\$ 0.027	\$ 0.137	\$ 0.108	\$ -	\$ 0.018	\$ -	\$ 0.4804
430 SS	\$ / Lb.	\$ -	\$ 0.199	\$ 0.100	\$ -	\$ -	\$ -	\$ 0.4915
A286	\$ / Lb.	\$ 1.376	\$ 0.173	\$ 0.066	\$ 0.277	\$ 0.074	\$ -	\$ 2.4415
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.027	\$ 0.211	\$ 0.100	\$ -	\$ 0.023	\$ -	\$ 0.5639
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.211	\$ 0.101	\$ -	\$ 0.021	\$ -	\$ 0.5306
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.416	\$ 0.6278
Carp 20	\$ / Lb.	\$ 1.889	\$ 0.234	\$ 0.043	\$ 0.623	\$ -	\$ 0.123	\$ 3.5482
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.507	\$ 4.2449
Inc 600	\$ / Lb.	\$ 3.885	\$ 0.181	\$ 0.012	\$ -	\$ -	\$ -	\$ 4.9132
Inc 601	\$ / Lb.	\$ 3.265	\$ 0.269	\$ 0.015	\$ -	\$ -	\$ 0.009	\$ 4.3034
Monel 400	\$ / Lb.	\$ 3.561	\$ -	\$ 0.003	\$ -	\$ -	\$ 1.087	\$ 5.5839
Ni200	\$ / Lb.	\$ 5.369	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ 6.4256
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.332	\$ 4.0398
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.437	\$ 4.1629
BRAZE POWDER	\$ / Lb.	\$ 3.885	\$ 0.181	\$ 0.012	\$ -	\$ -	\$ -	\$ 4.9132

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two-month averages used for Nickel, Aluminum and Copper, please visit: <https://www.lme.com/en/>
6. For the trailing two-month averages for Moly, Chrome and Iron, please visit: <https://www.clevelandcliffs.com/>