

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: OCTOBER 1-31,2024



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 7.327	\$ 1.520	\$ 0.188	\$ 22.967	\$ 12.000	\$ 4.061	\$ 1.049	
Surcharge Applied		\$ 5.327	\$ 1.170	\$ 0.124	\$ 19.967	\$ 3.500	\$ 3.311	\$ 0.399	
304L	\$ / Lb.	\$ 0.533	\$ 0.222	\$ 0.085	\$ -	\$ -	\$ -	\$ -	\$ 1.1043
309 SS	\$ / Lb.	\$ 0.719	\$ 0.269	\$ 0.075	\$ -	\$ -	\$ -	\$ -	\$ 1.3650
310 SS	\$ / Lb.	\$ 1.092	\$ 0.293	\$ 0.063	\$ -	\$ -	\$ -	\$ -	\$ 1.8149
316 SS	\$ / Lb.	\$ 0.639	\$ 0.199	\$ 0.081	\$ 0.499	\$ -	\$ -	\$ -	\$ 1.7809
316 Ti	\$ / Lb.	\$ 0.639	\$ 0.199	\$ 0.081	\$ 0.499	\$ 0.025	\$ -	\$ -	\$ 1.8096
321 SS	\$ / Lb.	\$ 0.559	\$ 0.211	\$ 0.084	\$ -	\$ -	\$ -	\$ -	\$ 1.1206
409 SS	\$ / Lb.	\$ 0.027	\$ 0.137	\$ 0.108	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.4598
430 SS	\$ / Lb.	\$ -	\$ 0.199	\$ 0.100	\$ -	\$ -	\$ -	\$ -	\$ 0.4713
A286	\$ / Lb.	\$ 1.358	\$ 0.173	\$ 0.066	\$ 0.276	\$ 0.074	\$ -	\$ -	\$ 2.3986
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.027	\$ 0.211	\$ 0.100	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.5434
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.211	\$ 0.101	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.5105
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.399	\$ 0.5884
Carp 20	\$ / Lb.	\$ 1.864	\$ 0.234	\$ 0.043	\$ 0.619	\$ -	\$ 0.116	\$ -	\$ 3.4869
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.311	\$ -	\$ 3.9955
Inc 600	\$ / Lb.	\$ 3.835	\$ 0.181	\$ 0.012	\$ -	\$ -	\$ -	\$ -	\$ 4.8349
Inc 601	\$ / Lb.	\$ 3.223	\$ 0.269	\$ 0.015	\$ -	\$ -	\$ 0.008	\$ -	\$ 4.2339
Monel 400	\$ / Lb.	\$ 3.516	\$ -	\$ 0.003	\$ -	\$ -	\$ 1.026	\$ -	\$ 5.4395
Ni200	\$ / Lb.	\$ 5.300	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ -	\$ 6.3251
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.146	\$ -	\$ 3.8018
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.245	\$ -	\$ 3.9180
BRAZE POWDER	\$ / Lb.	\$ 3.835	\$ 0.181	\$ 0.012	\$ -	\$ -	\$ -	\$ -	\$ 4.8349

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two-month averages used for Nickel, Aluminum and Copper, please visit: <https://www.lme.com/en/>
6. For the trailing two-month averages for Moly, Chrome and Iron, please visit: <https://www.clevelandcliffs.com/>