

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: OCTOBER 1-31,2024



Alloy	Ni -Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 7.318	\$ 1.520	\$ 0.188	\$ 21.424	\$ 12.000	\$ 4.200	\$ 1.115	
Surcharge Applied	\$ 5.318	\$ 1.170	\$ 0.124	\$ 18.424	\$ 3.500	\$ 3.450	\$ 0.465	
304L	\$ / Lb.	\$ 0.532	\$ 0.222	\$ 0.085	\$ -	\$ -	\$ -	\$ 1.0843
309 SS	\$ / Lb.	\$ 0.718	\$ 0.269	\$ 0.075	\$ -	\$ -	\$ -	\$ 1.3447
310 SS	\$ / Lb.	\$ 1.090	\$ 0.293	\$ 0.063	\$ -	\$ -	\$ -	\$ 1.7938
316 SS	\$ / Lb.	\$ 0.638	\$ 0.199	\$ 0.081	\$ 0.461	\$ -	\$ -	\$ 1.7156
316 Ti	\$ / Lb.	\$ 0.638	\$ 0.199	\$ 0.081	\$ 0.461	\$ 0.025	\$ -	\$ 1.7443
321 SS	\$ / Lb.	\$ 0.558	\$ 0.211	\$ 0.084	\$ -	\$ -	\$ -	\$ 1.1006
409 SS	\$ / Lb.	\$ 0.027	\$ 0.137	\$ 0.108	\$ -	\$ 0.018	\$ -	\$ 0.4409
430 SS	\$ / Lb.	\$ -	\$ 0.199	\$ 0.100	\$ -	\$ -	\$ -	\$ 0.4524
A286	\$ / Lb.	\$ 1.356	\$ 0.173	\$ 0.066	\$ 0.254	\$ 0.074	\$ -	\$ 2.3521
439 SS (DIN 1 4510)	\$ / Lb.	\$ 0.027	\$ 0.211	\$ 0.100	\$ -	\$ 0.023	\$ -	\$ 0.5245
441 SS (DIN 1 4509)	\$ / Lb.	\$ -	\$ 0.211	\$ 0.101	\$ -	\$ 0.021	\$ -	\$ 0.4915
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.465	\$ 0.6462
Carp 20	\$ / Lb.	\$ 1.861	\$ 0.234	\$ 0.043	\$ 0.571	\$ -	\$ 0.121	\$ 3.4141
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.450	\$ 4.1389
Inc 600	\$ / Lb.	\$ 3.829	\$ 0.181	\$ 0.012	\$ -	\$ -	\$ -	\$ 4.8085
Inc 601	\$ / Lb.	\$ 3.217	\$ 0.269	\$ 0.015	\$ -	\$ -	\$ 0.009	\$ 4.2091
Monel 400	\$ / Lb.	\$ 3.510	\$ -	\$ 0.003	\$ -	\$ -	\$ 1.069	\$ 5.4640
Ni200	\$ / Lb.	\$ 5.291	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ 6.2959
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.277	\$ 3.9371
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.381	\$ 4.0582
BRAZE POWDER	\$ / Lb.	\$ 3.829	\$ 0.181	\$ 0.012	\$ -	\$ -	\$ -	\$ 4.8085

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two-month averages used for Nickel, Aluminum and Copper, please visit: <https://www.lme.com/en/>
6. For the trailing two-month averages for Moly, Chrome and Iron, please visit: <https://www.clevelandcliffs.com/>