

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: JANUARY 1-31, 2025



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 7.132	\$ 1.530	\$ 0.198	\$ 21.833	\$ 12.000	\$ 4.117	\$ 1.171	
Surcharge Applied		\$ 5.132	\$ 1.180	\$ 0.134	\$ 18.833	\$ 3.500	\$ 3.367	\$ 0.521	
304L	\$ / Lb.	\$ 0.513	\$ 0.224	\$ 0.092	\$ -	\$ -	\$ -	\$ -	\$ 1.0448
309 SS	\$ / Lb.	\$ 0.693	\$ 0.271	\$ 0.081	\$ -	\$ -	\$ -	\$ -	\$ 1.2970
310 SS	\$ / Lb.	\$ 1.052	\$ 0.295	\$ 0.068	\$ -	\$ -	\$ -	\$ -	\$ 1.7300
316 SS	\$ / Lb.	\$ 0.616	\$ 0.201	\$ 0.088	\$ 0.471	\$ -	\$ -	\$ -	\$ 1.6831
316 Ti	\$ / Lb.	\$ 0.616	\$ 0.201	\$ 0.088	\$ 0.471	\$ 0.025	\$ -	\$ -	\$ 1.7117
321 SS	\$ / Lb.	\$ 0.539	\$ 0.212	\$ 0.091	\$ -	\$ -	\$ -	\$ -	\$ 1.0597
409 SS	\$ / Lb.	\$ 0.026	\$ 0.138	\$ 0.117	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.4233
430 SS	\$ / Lb.	\$ -	\$ 0.201	\$ 0.108	\$ -	\$ -	\$ -	\$ -	\$ 0.4358
A286	\$ / Lb.	\$ 1.309	\$ 0.174	\$ 0.072	\$ 0.260	\$ 0.074	\$ -	\$ -	\$ 2.2832
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.026	\$ 0.212	\$ 0.108	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.5070
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.212	\$ 0.109	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4752
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.521	\$ 0.6844
Carp 20	\$ / Lb.	\$ 1.796	\$ 0.236	\$ 0.047	\$ 0.584	\$ -	\$ 0.118	\$ -	\$ 3.3277
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.367	\$ -	\$ 4.0135
Inc 600	\$ / Lb.	\$ 3.695	\$ 0.183	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 4.6267
Inc 601	\$ / Lb.	\$ 3.105	\$ 0.271	\$ 0.016	\$ -	\$ -	\$ 0.008	\$ -	\$ 4.0532
Monel 400	\$ / Lb.	\$ 3.387	\$ -	\$ 0.003	\$ -	\$ -	\$ 1.044	\$ -	\$ 5.2624
Ni200	\$ / Lb.	\$ 5.106	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ -	\$ 6.0512
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.198	\$ -	\$ 3.8166
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.299	\$ -	\$ 3.9348
BRAZE POWDER	\$ / Lb.	\$ 3.695	\$ 0.183	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 4.6267

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx