

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: FEBRUARY 1-28,2025



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 7.006	\$ 1.530	\$ 0.198	\$21.976	\$12.000	\$ 4.044	\$ 1.153	
Surcharge Applied		\$ 5.006	\$ 1.180	\$ 0.134	\$18.976	\$ 3.500	\$ 3.294	\$ 0.503	
304L	\$ / Lb.	\$ 0.501	\$ 0.224	\$ 0.092	\$ -	\$ -	\$ -	\$ -	\$ 1.0143
309 SS	\$ / Lb.	\$ 0.676	\$ 0.271	\$ 0.081	\$ -	\$ -	\$ -	\$ -	\$ 1.2613
310 SS	\$ / Lb.	\$ 1.026	\$ 0.295	\$ 0.068	\$ -	\$ -	\$ -	\$ -	\$ 1.6840
316 SS	\$ / Lb.	\$ 0.601	\$ 0.201	\$ 0.088	\$ 0.474	\$ -	\$ -	\$ -	\$ 1.6538
316 Ti	\$ / Lb.	\$ 0.601	\$ 0.201	\$ 0.088	\$ 0.474	\$ 0.025	\$ -	\$ -	\$ 1.6825
321 SS	\$ / Lb.	\$ 0.526	\$ 0.212	\$ 0.091	\$ -	\$ -	\$ -	\$ -	\$ 1.0285
409 SS	\$ / Lb.	\$ 0.025	\$ 0.138	\$ 0.117	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.4069
430 SS	\$ / Lb.	\$ -	\$ 0.201	\$ 0.108	\$ -	\$ -	\$ -	\$ -	\$ 0.4201
A286	\$ / Lb.	\$ 1.276	\$ 0.174	\$ 0.072	\$ 0.262	\$ 0.074	\$ -	\$ -	\$ 2.2321
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.025	\$ 0.212	\$ 0.108	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.4906
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.212	\$ 0.109	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4595
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.503	\$ 0.6468
Carp 20	\$ / Lb.	\$ 1.752	\$ 0.236	\$ 0.047	\$ 0.588	\$ -	\$ 0.115	\$ -	\$ 3.2625
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.294	\$ -	\$ 3.9133
Inc 600	\$ / Lb.	\$ 3.604	\$ 0.183	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 4.5047
Inc 601	\$ / Lb.	\$ 3.028	\$ 0.271	\$ 0.016	\$ -	\$ -	\$ 0.008	\$ -	\$ 3.9479
Monel 400	\$ / Lb.	\$ 3.304	\$ -	\$ 0.003	\$ -	\$ -	\$ 1.021	\$ -	\$ 5.1230
Ni200	\$ / Lb.	\$ 4.981	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ -	\$ 5.8886
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.130	\$ -	\$ 3.7205
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.229	\$ -	\$ 3.8362
BRAZE POWDER	\$ / Lb.	\$ 3.604	\$ 0.183	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 4.5047

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx