

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: MARCH 1-31, 2025



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 6.983	\$ 1.430	\$ 0.198	\$ 21.500	\$ 12.000	\$ 4.078	\$ 1.167	
Surcharge Applied	\$ 4.983	\$ 1.080	\$ 0.134	\$ 18.500	\$ 3.500	\$ 3.328	\$ 0.517	
304L	\$ / Lb.	\$ 0.498	\$ 0.205	\$ 0.092	\$ -	\$ -	\$ -	\$ 1.0166
309 SS	\$ / Lb.	\$ 0.673	\$ 0.248	\$ 0.081	\$ -	\$ -	\$ -	\$ 1.2581
310 SS	\$ / Lb.	\$ 1.021	\$ 0.270	\$ 0.068	\$ -	\$ -	\$ -	\$ 1.6765
316 SS	\$ / Lb.	\$ 0.598	\$ 0.184	\$ 0.088	\$ 0.463	\$ -	\$ -	\$ 1.6441
316 Ti	\$ / Lb.	\$ 0.598	\$ 0.184	\$ 0.088	\$ 0.463	\$ 0.025	\$ -	\$ 1.6727
321 SS	\$ / Lb.	\$ 0.523	\$ 0.194	\$ 0.091	\$ -	\$ -	\$ -	\$ 1.0319
409 SS	\$ / Lb.	\$ 0.025	\$ 0.126	\$ 0.117	\$ -	\$ 0.018	\$ -	\$ 0.4203
430 SS	\$ / Lb.	\$ -	\$ 0.184	\$ 0.108	\$ -	\$ -	\$ -	\$ 0.4275
A286	\$ / Lb.	\$ 1.271	\$ 0.159	\$ 0.072	\$ 0.255	\$ 0.074	\$ -	\$ 2.2276
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.025	\$ 0.194	\$ 0.108	\$ -	\$ 0.023	\$ -	\$ 0.4967
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.194	\$ 0.109	\$ -	\$ 0.021	\$ -	\$ 0.4657
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.517	\$ 0.6913
Carp 20	\$ / Lb.	\$ 1.744	\$ 0.216	\$ 0.047	\$ 0.574	\$ -	\$ 0.116	\$ 3.2411
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.328	\$ 3.9804
Inc 600	\$ / Lb.	\$ 3.588	\$ 0.167	\$ 0.013	\$ -	\$ -	\$ -	\$ 4.4944
Inc 601	\$ / Lb.	\$ 3.015	\$ 0.248	\$ 0.016	\$ -	\$ -	\$ 0.008	\$ 3.9321
Monel 400	\$ / Lb.	\$ 3.289	\$ -	\$ 0.003	\$ -	\$ -	\$ 1.032	\$ 5.1449
Ni200	\$ / Lb.	\$ 4.958	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ 5.8890
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.162	\$ 3.7856
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.262	\$ 3.9025
BRAZE POWDER	\$ / Lb.	\$ 3.588	\$ 0.167	\$ 0.013	\$ -	\$ -	\$ -	\$ 4.4944

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit: <https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit: http://www.nymex.com/coop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit: http://www.nymex.com/alu_fut_histspot.aspx