

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: APRIL 1-30, 2025



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 6.934	\$ 1.430	\$ 0.198	\$ 21.042	\$ 12.000	\$ 4.233	\$ 1.205	
Surcharge Applied		\$ 4.934	\$ 1.080	\$ 0.134	\$ 18.042	\$ 3.500	\$ 3.483	\$ 0.555	
304L	\$ / Lb.	\$ 0.493	\$ 0.205	\$ 0.092	\$ -	\$ -	\$ -	\$ -	\$ 1.0109
309 SS	\$ / Lb.	\$ 0.666	\$ 0.248	\$ 0.081	\$ -	\$ -	\$ -	\$ -	\$ 1.2504
310 SS	\$ / Lb.	\$ 1.012	\$ 0.270	\$ 0.068	\$ -	\$ -	\$ -	\$ -	\$ 1.6649
316 SS	\$ / Lb.	\$ 0.592	\$ 0.184	\$ 0.088	\$ 0.451	\$ -	\$ -	\$ -	\$ 1.6238
316 Ti	\$ / Lb.	\$ 0.592	\$ 0.184	\$ 0.088	\$ 0.451	\$ 0.025	\$ -	\$ -	\$ 1.6525
321 SS	\$ / Lb.	\$ 0.518	\$ 0.194	\$ 0.091	\$ -	\$ -	\$ -	\$ -	\$ 1.0259
409 SS	\$ / Lb.	\$ 0.025	\$ 0.126	\$ 0.117	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.4201
430 SS	\$ / Lb.	\$ -	\$ 0.184	\$ 0.108	\$ -	\$ -	\$ -	\$ -	\$ 0.4275
A286	\$ / Lb.	\$ 1.258	\$ 0.159	\$ 0.072	\$ 0.249	\$ 0.074	\$ -	\$ -	\$ 2.2057
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.025	\$ 0.194	\$ 0.108	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.4964
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.194	\$ 0.109	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4657
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.555	\$ 0.7350
Carp 20	\$ / Lb.	\$ 1.727	\$ 0.216	\$ 0.047	\$ 0.559	\$ -	\$ 0.122	\$ -	\$ 3.2109
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.483	\$ -	\$ 4.1606
Inc 600	\$ / Lb.	\$ 3.553	\$ 0.167	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 4.4535
Inc 601	\$ / Lb.	\$ 2.985	\$ 0.248	\$ 0.016	\$ -	\$ -	\$ 0.009	\$ -	\$ 3.8981
Monel 400	\$ / Lb.	\$ 3.257	\$ -	\$ 0.003	\$ -	\$ -	\$ 1.080	\$ -	\$ 5.1632
Ni200	\$ / Lb.	\$ 4.909	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ -	\$ 5.8326
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.308	\$ -	\$ 3.9568
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.413	\$ -	\$ 4.0791
BRAZE POWDER	\$ / Lb.	\$ 3.553	\$ 0.167	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 4.4535

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx