

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: MAY 1-31, 2025



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 7.279	\$ 1.430	\$ 0.223	\$ 20.549	\$ 12.000	\$ 4.416	\$ 1.189	
Surcharge Applied		\$ 5.279	\$ 1.080	\$ 0.159	\$ 17.549	\$ 3.500	\$ 3.666	\$ 0.539	
304L	\$ / Lb.	\$ 0.528	\$ 0.205	\$ 0.109	\$ -	\$ -	\$ -	\$ -	\$ 1.0158
309 SS	\$ / Lb.	\$ 0.713	\$ 0.248	\$ 0.096	\$ -	\$ -	\$ -	\$ -	\$ 1.2669
310 SS	\$ / Lb.	\$ 1.082	\$ 0.270	\$ 0.081	\$ -	\$ -	\$ -	\$ -	\$ 1.7068
316 SS	\$ / Lb.	\$ 0.633	\$ 0.184	\$ 0.104	\$ 0.439	\$ -	\$ -	\$ -	\$ 1.6215
316 Ti	\$ / Lb.	\$ 0.633	\$ 0.184	\$ 0.104	\$ 0.439	\$ 0.025	\$ -	\$ -	\$ 1.6501
321 SS	\$ / Lb.	\$ 0.554	\$ 0.194	\$ 0.108	\$ -	\$ -	\$ -	\$ -	\$ 1.0326
409 SS	\$ / Lb.	\$ 0.026	\$ 0.126	\$ 0.139	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.3921
430 SS	\$ / Lb.	\$ -	\$ 0.184	\$ 0.128	\$ -	\$ -	\$ -	\$ -	\$ 0.3957
A286	\$ / Lb.	\$ 1.346	\$ 0.159	\$ 0.085	\$ 0.242	\$ 0.074	\$ -	\$ -	\$ 2.2607
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.026	\$ 0.194	\$ 0.128	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.4665
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.194	\$ 0.129	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4340
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.539	\$ 0.6617
Carp 20	\$ / Lb.	\$ 1.848	\$ 0.216	\$ 0.055	\$ 0.544	\$ -	\$ 0.128	\$ -	\$ 3.2964
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.666	\$ -	\$ 4.3199
Inc 600	\$ / Lb.	\$ 3.801	\$ 0.167	\$ 0.015	\$ -	\$ -	\$ -	\$ -	\$ 4.6910
Inc 601	\$ / Lb.	\$ 3.194	\$ 0.248	\$ 0.019	\$ -	\$ -	\$ 0.009	\$ -	\$ 4.0906
Monel 400	\$ / Lb.	\$ 3.484	\$ -	\$ 0.004	\$ -	\$ -	\$ 1.137	\$ -	\$ 5.4411
Ni200	\$ / Lb.	\$ 5.252	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ -	\$ 6.1783
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.483	\$ -	\$ 4.1055
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.593	\$ -	\$ 4.2341
BRAZE POWDER									
	\$ / Lb.	\$ 3.801	\$ 0.167	\$ 0.015	\$ -	\$ -	\$ -	\$ -	\$ 4.6910

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx