

ACS INDUSTRIES, INC.  
 RAW MATERIAL SURCHARGE POLICY  
 MONTHLY SURCHARGE CALCULATIONS  
 FOR ORDERS SHIPPED: JUNE 1-30, 2025



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 6.839	\$ 1.340	\$ 0.238	\$ 20.544	\$ 12.000	\$ 4.134	\$ 1.071	
Surcharge Applied	\$ 4.839	\$ 0.990	\$ 0.174	\$ 17.544	\$ 3.500	\$ 3.384	\$ 0.421	
304L	\$ / Lb.	\$ 0.484	\$ 0.188	\$ 0.119	\$ -	\$ -	\$ -	\$ 0.9541
309 SS	\$ / Lb.	\$ 0.653	\$ 0.228	\$ 0.105	\$ -	\$ -	\$ -	\$ 1.1815
310 SS	\$ / Lb.	\$ 0.992	\$ 0.248	\$ 0.088	\$ -	\$ -	\$ -	\$ 1.5817
316 SS	\$ / Lb.	\$ 0.581	\$ 0.168	\$ 0.114	\$ 0.439	\$ -	\$ -	\$ 1.5508
316 Ti	\$ / Lb.	\$ 0.581	\$ 0.168	\$ 0.114	\$ 0.439	\$ 0.025	\$ -	\$ 1.5795
321 SS	\$ / Lb.	\$ 0.508	\$ 0.178	\$ 0.118	\$ -	\$ -	\$ -	\$ 0.9692
409 SS	\$ / Lb.	\$ 0.024	\$ 0.116	\$ 0.152	\$ -	\$ 0.018	\$ -	\$ 0.3902
430 SS	\$ / Lb.	\$ -	\$ 0.168	\$ 0.141	\$ -	\$ -	\$ -	\$ 0.3896
A286	\$ / Lb.	\$ 1.234	\$ 0.146	\$ 0.093	\$ 0.242	\$ 0.074	\$ -	\$ 2.1210
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.024	\$ 0.178	\$ 0.140	\$ -	\$ 0.023	\$ -	\$ 0.4566
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.178	\$ 0.142	\$ -	\$ 0.021	\$ -	\$ 0.4270
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.421	\$ 0.5205
Carp 20	\$ / Lb.	\$ 1.694	\$ 0.198	\$ 0.061	\$ 0.544	\$ -	\$ 0.118	\$ 3.0874
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.384	\$ 3.9870
Inc 600	\$ / Lb.	\$ 3.484	\$ 0.153	\$ 0.017	\$ -	\$ -	\$ -	\$ 4.3039
Inc 601	\$ / Lb.	\$ 2.928	\$ 0.228	\$ 0.021	\$ -	\$ -	\$ 0.008	\$ 3.7542
Monel 400	\$ / Lb.	\$ 3.194	\$ -	\$ 0.004	\$ -	\$ -	\$ 1.049	\$ 4.9974
Ni200	\$ / Lb.	\$ 4.815	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ 5.6643
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.214	\$ 3.7891
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.316	\$ 3.9078
BRAZE POWDER	\$ / Lb.	\$ 3.484	\$ 0.153	\$ 0.017	\$ -	\$ -	\$ -	\$ 4.3039

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:  
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:  
[http://www.nymex.com/cop\\_fut\\_histspot.aspx](http://www.nymex.com/cop_fut_histspot.aspx)
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:  
[http://www.nymex.com/alu\\_fut\\_histspot.aspx](http://www.nymex.com/alu_fut_histspot.aspx)