

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: AUGUST 1-31, 2025



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 6.805	\$ 1.340	\$ 0.213	\$ 19.830	\$ 12.000	\$ 4.461	\$ 1.146	
Surcharge Applied		\$ 4.805	\$ 0.990	\$ 0.149	\$ 16.830	\$ 3.500	\$ 3.711	\$ 0.496	
304L	\$ / Lb.	\$ 0.481	\$ 0.188	\$ 0.102	\$ -	\$ -	\$ -	\$ -	\$ 0.9888
309 SS	\$ / Lb.	\$ 0.649	\$ 0.228	\$ 0.090	\$ -	\$ -	\$ -	\$ -	\$ 1.2173
310 SS	\$ / Lb.	\$ 0.985	\$ 0.248	\$ 0.076	\$ -	\$ -	\$ -	\$ -	\$ 1.6174
316 SS	\$ / Lb.	\$ 0.577	\$ 0.168	\$ 0.097	\$ 0.421	\$ -	\$ -	\$ -	\$ 1.5648
316 Ti	\$ / Lb.	\$ 0.577	\$ 0.168	\$ 0.097	\$ 0.421	\$ 0.025	\$ -	\$ -	\$ 1.5934
321 SS	\$ / Lb.	\$ 0.505	\$ 0.178	\$ 0.101	\$ -	\$ -	\$ -	\$ -	\$ 1.0039
409 SS	\$ / Lb.	\$ 0.024	\$ 0.116	\$ 0.130	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.4232
430 SS	\$ / Lb.	\$ -	\$ 0.168	\$ 0.120	\$ -	\$ -	\$ -	\$ -	\$ 0.4247
A286	\$ / Lb.	\$ 1.225	\$ 0.146	\$ 0.080	\$ 0.232	\$ 0.074	\$ -	\$ -	\$ 2.1424
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.024	\$ 0.178	\$ 0.120	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.4917
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.178	\$ 0.121	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4619
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.496	\$ 0.6670
Carp 20	\$ / Lb.	\$ 1.682	\$ 0.198	\$ 0.052	\$ 0.522	\$ -	\$ 0.130	\$ -	\$ 3.1095
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.711	\$ -	\$ 4.4290
Inc 600	\$ / Lb.	\$ 3.460	\$ 0.153	\$ 0.014	\$ -	\$ -	\$ -	\$ -	\$ 4.3312
Inc 601	\$ / Lb.	\$ 2.907	\$ 0.228	\$ 0.018	\$ -	\$ -	\$ 0.009	\$ -	\$ 3.7864
Monel 400	\$ / Lb.	\$ 3.172	\$ -	\$ 0.004	\$ -	\$ -	\$ 1.150	\$ -	\$ 5.1480
Ni200	\$ / Lb.	\$ 4.781	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ -	\$ 5.6837
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.526	\$ -	\$ 4.2119
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.637	\$ -	\$ 4.3421
BRAZE POWDER									
	\$ / Lb.	\$ 3.460	\$ 0.153	\$ 0.014	\$ -	\$ -	\$ -	\$ -	\$ 4.3312

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx