

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: JULY 1-31, 2025



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 6.961	\$ 1.340	\$ 0.228	\$ 19.925	\$ 12.000	\$ 4.324	\$ 1.111	
Surcharge Applied	\$ 4.961	\$ 0.990	\$ 0.164	\$ 16.925	\$ 3.500	\$ 3.574	\$ 0.461	
304L	\$ / Lb.	\$ 0.496	\$ 0.188	\$ 0.112	\$ -	\$ -	\$ -	\$ 0.9694
309 SS	\$ / Lb.	\$ 0.670	\$ 0.228	\$ 0.099	\$ -	\$ -	\$ -	\$ 1.2028
310 SS	\$ / Lb.	\$ 1.017	\$ 0.248	\$ 0.083	\$ -	\$ -	\$ -	\$ 1.6140
316 SS	\$ / Lb.	\$ 0.595	\$ 0.168	\$ 0.107	\$ 0.423	\$ -	\$ -	\$ 1.5513
316 Ti	\$ / Lb.	\$ 0.595	\$ 0.168	\$ 0.107	\$ 0.423	\$ 0.025	\$ -	\$ 1.5799
321 SS	\$ / Lb.	\$ 0.521	\$ 0.178	\$ 0.111	\$ -	\$ -	\$ -	\$ 0.9853
409 SS	\$ / Lb.	\$ 0.025	\$ 0.116	\$ 0.143	\$ -	\$ 0.018	\$ -	\$ 0.3898
430 SS	\$ / Lb.	\$ -	\$ 0.168	\$ 0.132	\$ -	\$ -	\$ -	\$ 0.3893
A286	\$ / Lb.	\$ 1.265	\$ 0.146	\$ 0.088	\$ 0.234	\$ 0.074	\$ -	\$ 2.1501
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.025	\$ 0.178	\$ 0.132	\$ -	\$ 0.023	\$ -	\$ 0.4571
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.178	\$ 0.133	\$ -	\$ 0.021	\$ -	\$ 0.4266
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.461	\$ 0.5764
Carp 20	\$ / Lb.	\$ 1.736	\$ 0.198	\$ 0.057	\$ 0.525	\$ -	\$ 0.125	\$ 3.1275
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.574	\$ 4.2191
Inc 600	\$ / Lb.	\$ 3.572	\$ 0.153	\$ 0.016	\$ -	\$ -	\$ -	\$ 4.4143
Inc 601	\$ / Lb.	\$ 3.001	\$ 0.228	\$ 0.020	\$ -	\$ -	\$ 0.009	\$ 3.8485
Monel 400	\$ / Lb.	\$ 3.274	\$ -	\$ 0.004	\$ -	\$ -	\$ 1.108	\$ 5.1692
Ni200	\$ / Lb.	\$ 4.936	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ 5.8150
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.395	\$ 4.0100
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.503	\$ 4.1354
BRAZE POWDER	\$ / Lb.	\$ 3.572	\$ 0.153	\$ 0.016	\$ -	\$ -	\$ -	\$ 4.4143

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx