

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: SEPTEMBER 1-30, 2025



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 6.793	\$ 1.470	\$ 0.213	\$ 22.448	\$ 12.000	\$ 4.399	\$ 1.182	
Surcharge Applied		\$ 4.793	\$ 1.120	\$ 0.149	\$ 19.448	\$ 3.500	\$ 3.649	\$ 0.532	
304L	\$ / Lb.	\$ 0.479	\$ 0.213	\$ 0.102	\$ -	\$ -	\$ -	\$ -	\$ 0.9508
309 SS	\$ / Lb.	\$ 0.647	\$ 0.258	\$ 0.090	\$ -	\$ -	\$ -	\$ -	\$ 1.1848
310 SS	\$ / Lb.	\$ 0.982	\$ 0.280	\$ 0.076	\$ -	\$ -	\$ -	\$ -	\$ 1.5870
316 SS	\$ / Lb.	\$ 0.575	\$ 0.190	\$ 0.097	\$ 0.486	\$ -	\$ -	\$ -	\$ 1.6000
316 Ti	\$ / Lb.	\$ 0.575	\$ 0.190	\$ 0.097	\$ 0.486	\$ 0.025	\$ -	\$ -	\$ 1.6287
321 SS	\$ / Lb.	\$ 0.503	\$ 0.202	\$ 0.101	\$ -	\$ -	\$ -	\$ -	\$ 0.9643
409 SS	\$ / Lb.	\$ 0.024	\$ 0.131	\$ 0.130	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.3755
430 SS	\$ / Lb.	\$ -	\$ 0.190	\$ 0.120	\$ -	\$ -	\$ -	\$ -	\$ 0.3851
A286	\$ / Lb.	\$ 1.222	\$ 0.165	\$ 0.080	\$ 0.268	\$ 0.074	\$ -	\$ -	\$ 2.1379
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.024	\$ 0.202	\$ 0.120	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.4536
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.202	\$ 0.121	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4239
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.532	\$ 0.6434
Carp 20	\$ / Lb.	\$ 1.677	\$ 0.224	\$ 0.052	\$ 0.603	\$ -	\$ 0.128	\$ -	\$ 3.1617
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.649	\$ -	\$ 4.2912
Inc 600	\$ / Lb.	\$ 3.451	\$ 0.174	\$ 0.014	\$ -	\$ -	\$ -	\$ -	\$ 4.2787
Inc 601	\$ / Lb.	\$ 2.900	\$ 0.258	\$ 0.018	\$ -	\$ -	\$ 0.009	\$ -	\$ 3.7468
Monel 400	\$ / Lb.	\$ 3.163	\$ -	\$ 0.004	\$ -	\$ -	\$ 1.131	\$ -	\$ 5.0503
Ni200	\$ / Lb.	\$ 4.769	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ -	\$ 5.6034
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.467	\$ -	\$ 4.0777
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.576	\$ -	\$ 4.2058
BRAZE POWDER	\$ / Lb.	\$ 3.451	\$ 0.174	\$ 0.014	\$ -	\$ -	\$ -	\$ -	\$ 4.2787

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx