

Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 6.841	\$ 1.470	\$ 0.213	\$ 23.934	\$ 12.000	\$ 4.546	\$ 1.207	
Surcharge Applied		\$ 4.841	\$ 1.120	\$ 0.149	\$ 20.934	\$ 3.500	\$ 3.796	\$ 0.557	
304L	\$ / Lb.	\$ 0.484	\$ 0.213	\$ 0.102	\$ -	\$ -	\$ -	\$ -	\$ 0.9584
309 SS	\$ / Lb.	\$ 0.654	\$ 0.258	\$ 0.090	\$ -	\$ -	\$ -	\$ -	\$ 1.1944
310 SS	\$ / Lb.	\$ 0.992	\$ 0.280	\$ 0.076	\$ -	\$ -	\$ -	\$ -	\$ 1.6005
316 SS	\$ / Lb.	\$ 0.581	\$ 0.190	\$ 0.097	\$ 0.523	\$ -	\$ -	\$ -	\$ 1.6522
316 Ti	\$ / Lb.	\$ 0.581	\$ 0.190	\$ 0.097	\$ 0.523	\$ 0.025	\$ -	\$ -	\$ 1.6809
321 SS	\$ / Lb.	\$ 0.508	\$ 0.202	\$ 0.101	\$ -	\$ -	\$ -	\$ -	\$ 0.9722
409 SS	\$ / Lb.	\$ 0.024	\$ 0.131	\$ 0.130	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.3777
430 SS	\$ / Lb.	\$ -	\$ 0.190	\$ 0.120	\$ -	\$ -	\$ -	\$ -	\$ 0.3870
A286	\$ / Lb.	\$ 1.234	\$ 0.165	\$ 0.080	\$ 0.289	\$ 0.074	\$ -	\$ -	\$ 2.1783
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.024	\$ 0.202	\$ 0.120	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.4559
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.202	\$ 0.121	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4257
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.557	\$ 0.6751
Carp 20	\$ / Lb.	\$ 1.694	\$ 0.224	\$ 0.052	\$ 0.649	\$ -	\$ 0.133	\$ -	\$ 3.2434
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.796	\$ -	\$ 4.4653
Inc 600	\$ / Lb.	\$ 3.486	\$ 0.174	\$ 0.014	\$ -	\$ -	\$ -	\$ -	\$ 4.3214
Inc 601	\$ / Lb.	\$ 2.929	\$ 0.258	\$ 0.018	\$ -	\$ -	\$ 0.009	\$ -	\$ 3.7834
Monel 400	\$ / Lb.	\$ 3.195	\$ -	\$ 0.004	\$ -	\$ -	\$ 1.177	\$ -	\$ 5.1431
Ni200	\$ / Lb.	\$ 4.817	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ -	\$ 5.6619
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.607	\$ -	\$ 4.2432
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 3.721	\$ -	\$ 4.3764
BRAZE POWDER									
	\$ / Lb.	\$ 3.486	\$ 0.174	\$ 0.014	\$ -	\$ -	\$ -	\$ -	\$ 4.3214

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's closing spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx