

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: MARCH 1-31, 2026



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 7.971	\$ 1.580	\$ 0.198	\$ 21.461	\$ 12.000	\$ 5.854	\$ 1.412	
Surcharge Applied		\$ 5.971	\$ 1.230	\$ 0.134	\$ 18.461	\$ 3.500	\$ 5.104	\$ 0.762	
304L	\$ / Lb.	\$ 0.597	\$ 0.234	\$ 0.092	\$ -	\$ -	\$ -	\$ -	\$ 1.1089
309 SS	\$ / Lb.	\$ 0.806	\$ 0.283	\$ 0.081	\$ -	\$ -	\$ -	\$ -	\$ 1.3978
310 SS	\$ / Lb.	\$ 1.224	\$ 0.308	\$ 0.068	\$ -	\$ -	\$ -	\$ -	\$ 1.9007
316 SS	\$ / Lb.	\$ 0.716	\$ 0.209	\$ 0.088	\$ 0.462	\$ -	\$ -	\$ -	\$ 1.7548
316 Ti	\$ / Lb.	\$ 0.716	\$ 0.209	\$ 0.088	\$ 0.462	\$ 0.025	\$ -	\$ -	\$ 1.7835
321 SS	\$ / Lb.	\$ 0.627	\$ 0.221	\$ 0.091	\$ -	\$ -	\$ -	\$ -	\$ 1.1282
409 SS	\$ / Lb.	\$ 0.030	\$ 0.144	\$ 0.117	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.3900
430 SS	\$ / Lb.	\$ -	\$ 0.209	\$ 0.108	\$ -	\$ -	\$ -	\$ -	\$ 0.4007
A286	\$ / Lb.	\$ 1.522	\$ 0.181	\$ 0.072	\$ 0.255	\$ 0.074	\$ -	\$ -	\$ 2.4909
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.030	\$ 0.221	\$ 0.108	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.4778
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.221	\$ 0.109	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4406
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.762	\$ 0.9205
Carp 20	\$ / Lb.	\$ 2.090	\$ 0.246	\$ 0.047	\$ 0.572	\$ -	\$ 0.179	\$ -	\$ 3.6954
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.104	\$ -	\$ 6.0011
Inc 600	\$ / Lb.	\$ 4.299	\$ 0.191	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 5.2971
Inc 601	\$ / Lb.	\$ 3.612	\$ 0.283	\$ 0.016	\$ -	\$ -	\$ 0.013	\$ -	\$ 4.6202
Monel 400	\$ / Lb.	\$ 3.941	\$ -	\$ 0.003	\$ -	\$ -	\$ 1.582	\$ -	\$ 6.4950
Ni200	\$ / Lb.	\$ 5.941	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.003	\$ -	\$ 6.9834
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 4.849	\$ -	\$ 5.7025
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.002	\$ -	\$ 5.8817
BRAZE POWDER	\$ / Lb.	\$ 4.299	\$ 0.191	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 5.2971

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit: <https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit: http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit: http://www.nymex.com/alu_fut_histspot.aspx