

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: APRIL 1-30, 2026



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 7.790	\$ 1.580	\$ 0.198	\$ 22.731	\$ 12.000	\$ 5.875	\$ 1.390	
Surcharge Applied		\$ 5.790	\$ 1.230	\$ 0.134	\$ 19.731	\$ 3.500	\$ 5.125	\$ 0.740	
304L	\$ / Lb.	\$ 0.579	\$ 0.234	\$ 0.092	\$ -	\$ -	\$ -	\$ -	\$ 1.0742
309 SS	\$ / Lb.	\$ 0.782	\$ 0.283	\$ 0.081	\$ -	\$ -	\$ -	\$ -	\$ 1.3557
310 SS	\$ / Lb.	\$ 1.187	\$ 0.308	\$ 0.068	\$ -	\$ -	\$ -	\$ -	\$ 1.8437
316 SS	\$ / Lb.	\$ 0.695	\$ 0.209	\$ 0.088	\$ 0.493	\$ -	\$ -	\$ -	\$ 1.7530
316 Ti	\$ / Lb.	\$ 0.695	\$ 0.209	\$ 0.088	\$ 0.493	\$ 0.025	\$ -	\$ -	\$ 1.7817
321 SS	\$ / Lb.	\$ 0.608	\$ 0.221	\$ 0.091	\$ -	\$ -	\$ -	\$ -	\$ 1.0924
409 SS	\$ / Lb.	\$ 0.029	\$ 0.144	\$ 0.117	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.3754
430 SS	\$ / Lb.	\$ -	\$ 0.209	\$ 0.108	\$ -	\$ -	\$ -	\$ -	\$ 0.3871
A286	\$ / Lb.	\$ 1.476	\$ 0.181	\$ 0.072	\$ 0.272	\$ 0.074	\$ -	\$ -	\$ 2.4439
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.029	\$ 0.221	\$ 0.108	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.4632
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.221	\$ 0.109	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4271
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.740	\$ 0.8821
Carp 20	\$ / Lb.	\$ 2.026	\$ 0.246	\$ 0.047	\$ 0.612	\$ -	\$ 0.179	\$ -	\$ 3.6547
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.125	\$ -	\$ 6.0117
Inc 600	\$ / Lb.	\$ 4.169	\$ 0.191	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 5.1312
Inc 601	\$ / Lb.	\$ 3.503	\$ 0.283	\$ 0.016	\$ -	\$ -	\$ 0.013	\$ -	\$ 4.4787
Monel 400	\$ / Lb.	\$ 3.821	\$ -	\$ 0.003	\$ -	\$ -	\$ 1.589	\$ -	\$ 6.3493
Ni200	\$ / Lb.	\$ 5.761	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.003	\$ -	\$ 6.7593
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 4.868	\$ -	\$ 5.7119
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.022	\$ -	\$ 5.8918
BRAZE POWDER	\$ / Lb.	\$ 4.169	\$ 0.191	\$ 0.013	\$ -	\$ -	\$ -	\$ -	\$ 5.1312

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit: <https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit: http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit: http://www.nymex.com/alu_fut_histspot.aspx