

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: APRIL 1-30,2026



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 7.717	\$ 1.580	\$ 0.223	\$ 25.579	\$ 12.000	\$ 5.598	\$ 1.551	
Surcharge Applied		\$ 5.717	\$ 1.230	\$ 0.159	\$ 22.579	\$ 3.500	\$ 4.848	\$ 0.901	
304L	\$ / Lb.	\$ 0.572	\$ 0.234	\$ 0.109	\$ -	\$ -	\$ -	\$ -	\$ 1.0940
309 SS	\$ / Lb.	\$ 0.772	\$ 0.283	\$ 0.096	\$ -	\$ -	\$ -	\$ -	\$ 1.3701
310 SS	\$ / Lb.	\$ 1.172	\$ 0.308	\$ 0.081	\$ -	\$ -	\$ -	\$ -	\$ 1.8494
316 SS	\$ / Lb.	\$ 0.686	\$ 0.209	\$ 0.104	\$ 0.564	\$ -	\$ -	\$ -	\$ 1.8535
316 Ti	\$ / Lb.	\$ 0.686	\$ 0.209	\$ 0.104	\$ 0.564	\$ 0.025	\$ -	\$ -	\$ 1.8822
321 SS	\$ / Lb.	\$ 0.600	\$ 0.221	\$ 0.108	\$ -	\$ -	\$ -	\$ -	\$ 1.1116
409 SS	\$ / Lb.	\$ 0.029	\$ 0.144	\$ 0.139	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.4088
430 SS	\$ / Lb.	\$ -	\$ 0.209	\$ 0.128	\$ -	\$ -	\$ -	\$ -	\$ 0.4190
A286	\$ / Lb.	\$ 1.458	\$ 0.181	\$ 0.085	\$ 0.312	\$ 0.074	\$ -	\$ -	\$ 2.4921
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.029	\$ 0.221	\$ 0.128	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.4949
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.221	\$ 0.129	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4591
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.901	\$ 1.0780
Carp 20	\$ / Lb.	\$ 2.001	\$ 0.246	\$ 0.055	\$ 0.700	\$ -	\$ 0.170	\$ -	\$ 3.7354
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 4.848	\$ -	\$ 5.6967
Inc 600	\$ / Lb.	\$ 4.116	\$ 0.191	\$ 0.015	\$ -	\$ -	\$ -	\$ -	\$ 5.0812
Inc 601	\$ / Lb.	\$ 3.459	\$ 0.283	\$ 0.019	\$ -	\$ -	\$ 0.012	\$ -	\$ 4.4383
Monel 400	\$ / Lb.	\$ 3.773	\$ -	\$ 0.004	\$ -	\$ -	\$ 1.503	\$ -	\$ 6.2020
Ni200	\$ / Lb.	\$ 5.689	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.002	\$ -	\$ 6.6830
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 4.606	\$ -	\$ 5.4130
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 4.751	\$ -	\$ 5.5832
BRAZE POWDER	\$ / Lb.	\$ 4.116	\$ 0.191	\$ 0.015	\$ -	\$ -	\$ -	\$ -	\$ 5.0812

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit: <https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit: http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit: http://www.nymex.com/alu_fut_histspot.aspx