

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: JULY 1-31, 2026



Alloy	Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.	\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb	\$ 8.530	\$ 1.590	\$ 0.223	\$ 26.846	\$ 12.000	\$ 6.143	\$ 1.663	
Surcharge Applied	\$ 6.530	\$ 1.240	\$ 0.159	\$ 23.846	\$ 3.500	\$ 5.393	\$ 1.013	
304L	\$ / Lb.	\$ 0.653	\$ 0.236	\$ 0.109	\$ -	\$ -	\$ -	\$ 1.2107
309 SS	\$ / Lb.	\$ 0.882	\$ 0.285	\$ 0.096	\$ -	\$ -	\$ -	\$ 1.5205
310 SS	\$ / Lb.	\$ 1.339	\$ 0.310	\$ 0.081	\$ -	\$ -	\$ -	\$ 2.0667
316 SS	\$ / Lb.	\$ 0.784	\$ 0.211	\$ 0.104	\$ 0.596	\$ -	\$ -	\$ 2.0261
316 Ti	\$ / Lb.	\$ 0.784	\$ 0.211	\$ 0.104	\$ 0.596	\$ 0.025	\$ -	\$ 2.0547
321 SS	\$ / Lb.	\$ 0.686	\$ 0.223	\$ 0.108	\$ -	\$ -	\$ -	\$ 1.2329
409 SS	\$ / Lb.	\$ 0.033	\$ 0.145	\$ 0.139	\$ -	\$ 0.018	\$ -	\$ 0.4342
430 SS	\$ / Lb.	\$ -	\$ 0.211	\$ 0.128	\$ -	\$ -	\$ -	\$ 0.4404
A286	\$ / Lb.	\$ 1.665	\$ 0.183	\$ 0.085	\$ 0.329	\$ 0.074	\$ -	\$ 2.7763
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.033	\$ 0.223	\$ 0.128	\$ -	\$ 0.023	\$ 0.002	\$ 0.5213
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.223	\$ 0.129	\$ -	\$ 0.021	\$ -	\$ 0.4806
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 1.013	\$ 1.2286
Carp 20	\$ / Lb.	\$ 2.286	\$ 0.248	\$ 0.055	\$ 0.739	\$ -	\$ 0.189	\$ 4.1583
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 5.393	\$ -	\$ 6.3534
Inc 600	\$ / Lb.	\$ 4.702	\$ 0.192	\$ 0.015	\$ -	\$ -	\$ -	\$ 5.7872
Inc 601	\$ / Lb.	\$ 3.951	\$ 0.285	\$ 0.019	\$ -	\$ 0.013	\$ -	\$ 5.0375
Monel 400	\$ / Lb.	\$ 4.310	\$ -	\$ 0.004	\$ -	\$ 1.672	\$ -	\$ 7.0468
Ni200	\$ / Lb.	\$ 6.498	\$ -	\$ 0.000	\$ -	\$ 0.003	\$ -	\$ 7.6492
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 5.123	\$ -	\$ 6.0379
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ 5.285	\$ -	\$ 6.2272
BRAZE POWDER	\$ / Lb.	\$ 4.702	\$ 0.192	\$ 0.015	\$ -	\$ -	\$ -	\$ 5.7872

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx