

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: JUNE 1-30, 2026



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 8.147	\$ 1.590	\$ 0.223	\$ 26.916	\$ 12.000	\$ 5.875	\$ 1.633	
Surcharge Applied		\$ 6.147	\$ 1.240	\$ 0.159	\$ 23.916	\$ 3.500	\$ 5.125	\$ 0.983	
304L	\$ / Lb.	\$ 0.615	\$ 0.236	\$ 0.109	\$ -	\$ -	\$ -	\$ -	\$ 1.1542
309 SS	\$ / Lb.	\$ 0.830	\$ 0.285	\$ 0.096	\$ -	\$ -	\$ -	\$ -	\$ 1.4483
310 SS	\$ / Lb.	\$ 1.260	\$ 0.310	\$ 0.081	\$ -	\$ -	\$ -	\$ -	\$ 1.9631
316 SS	\$ / Lb.	\$ 0.738	\$ 0.211	\$ 0.104	\$ 0.598	\$ -	\$ -	\$ -	\$ 1.9626
316 Ti	\$ / Lb.	\$ 0.738	\$ 0.211	\$ 0.104	\$ 0.598	\$ 0.025	\$ -	\$ -	\$ 1.9913
321 SS	\$ / Lb.	\$ 0.645	\$ 0.223	\$ 0.108	\$ -	\$ -	\$ -	\$ -	\$ 1.1741
409 SS	\$ / Lb.	\$ 0.031	\$ 0.145	\$ 0.139	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.4202
430 SS	\$ / Lb.	\$ -	\$ 0.211	\$ 0.128	\$ -	\$ -	\$ -	\$ -	\$ 0.4286
A286	\$ / Lb.	\$ 1.568	\$ 0.183	\$ 0.085	\$ 0.330	\$ 0.074	\$ -	\$ -	\$ 2.6514
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.031	\$ 0.223	\$ 0.128	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.5072
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.223	\$ 0.129	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.4688
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.983	\$ 1.1817
Carp 20	\$ / Lb.	\$ 2.152	\$ 0.248	\$ 0.055	\$ 0.741	\$ -	\$ 0.179	\$ -	\$ 3.9813
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.125	\$ -	\$ 6.0274
Inc 600	\$ / Lb.	\$ 4.426	\$ 0.192	\$ 0.015	\$ -	\$ -	\$ -	\$ -	\$ 5.4529
Inc 601	\$ / Lb.	\$ 3.719	\$ 0.285	\$ 0.019	\$ -	\$ -	\$ 0.013	\$ -	\$ 4.7539
Monel 400	\$ / Lb.	\$ 4.057	\$ -	\$ 0.004	\$ -	\$ -	\$ 1.589	\$ -	\$ 6.6420
Ni200	\$ / Lb.	\$ 6.117	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.003	\$ -	\$ 7.1916
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 4.868	\$ -	\$ 5.7276
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.022	\$ -	\$ 5.9075
BRAZE POWDER	\$ / Lb.	\$ 4.426	\$ 0.192	\$ 0.015	\$ -	\$ -	\$ -	\$ -	\$ 5.4529

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx