

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: AUGUST 1-31, 2026



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 7.978	\$ 1.590	\$ 0.233	\$ 28.956	\$ 12.000	\$ 6.147	\$ 1.560	
Surcharge Applied		\$ 5.978	\$ 1.240	\$ 0.169	\$ 25.956	\$ 3.500	\$ 5.397	\$ 0.910	
304L	\$ / Lb.	\$ 0.598	\$ 0.236	\$ 0.116	\$ -	\$ -	\$ -	\$ -	\$ 1.1970
309 SS	\$ / Lb.	\$ 0.807	\$ 0.285	\$ 0.102	\$ -	\$ -	\$ -	\$ -	\$ 1.4833
310 SS	\$ / Lb.	\$ 1.225	\$ 0.310	\$ 0.086	\$ -	\$ -	\$ -	\$ -	\$ 1.9831
316 SS	\$ / Lb.	\$ 0.717	\$ 0.211	\$ 0.111	\$ 0.649	\$ -	\$ -	\$ -	\$ 2.0608
316 Ti	\$ / Lb.	\$ 0.717	\$ 0.211	\$ 0.111	\$ 0.649	\$ 0.025	\$ -	\$ -	\$ 2.0894
321 SS	\$ / Lb.	\$ 0.628	\$ 0.223	\$ 0.115	\$ -	\$ -	\$ -	\$ -	\$ 1.2159
409 SS	\$ / Lb.	\$ 0.030	\$ 0.145	\$ 0.148	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.4841
430 SS	\$ / Lb.	\$ -	\$ 0.211	\$ 0.137	\$ -	\$ -	\$ -	\$ -	\$ 0.4927
A286	\$ / Lb.	\$ 1.524	\$ 0.183	\$ 0.090	\$ 0.358	\$ 0.074	\$ -	\$ -	\$ 2.6947
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.030	\$ 0.223	\$ 0.136	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.5702
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.223	\$ 0.138	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.5330
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.910	\$ 1.1509
Carp 20	\$ / Lb.	\$ 2.092	\$ 0.248	\$ 0.059	\$ 0.805	\$ -	\$ 0.189	\$ -	\$ 4.0558
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.397	\$ -	\$ 6.4010
Inc 600	\$ / Lb.	\$ 4.304	\$ 0.192	\$ 0.016	\$ -	\$ -	\$ -	\$ -	\$ 5.3660
Inc 601	\$ / Lb.	\$ 3.617	\$ 0.285	\$ 0.020	\$ -	\$ -	\$ 0.013	\$ -	\$ 4.6908
Monel 400	\$ / Lb.	\$ 3.945	\$ -	\$ 0.004	\$ -	\$ -	\$ 1.673	\$ -	\$ 6.6650
Ni200	\$ / Lb.	\$ 5.948	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.003	\$ -	\$ 7.0493
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.127	\$ -	\$ 6.0853
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.289	\$ -	\$ 6.2747
BRAZE POWDER	\$ / Lb.	\$ 4.304	\$ 0.192	\$ 0.016	\$ -	\$ -	\$ -	\$ -	\$ 5.3660

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx