

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: SEPT1-30,2026



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 7.600	\$ 1.700	\$ 0.233	\$ 30.852	\$ 12.000	\$ 6.144	\$ 1.430	
Surcharge Applied		\$ 5.600	\$ 1.350	\$ 0.169	\$ 27.852	\$ 3.500	\$ 5.394	\$ 0.780	
304L	\$ / Lb.	\$ 0.560	\$ 0.257	\$ 0.116	\$ -	\$ -	\$ -	\$ -	\$ 1.2050
309 SS	\$ / Lb.	\$ 0.756	\$ 0.311	\$ 0.102	\$ -	\$ -	\$ -	\$ -	\$ 1.4809
310 SS	\$ / Lb.	\$ 1.148	\$ 0.338	\$ 0.086	\$ -	\$ -	\$ -	\$ -	\$ 1.9524
316 SS	\$ / Lb.	\$ 0.672	\$ 0.230	\$ 0.111	\$ 0.696	\$ -	\$ -	\$ -	\$ 2.1128
316 Ti	\$ / Lb.	\$ 0.672	\$ 0.230	\$ 0.111	\$ 0.696	\$ 0.025	\$ -	\$ -	\$ 2.1415
321 SS	\$ / Lb.	\$ 0.588	\$ 0.243	\$ 0.115	\$ -	\$ -	\$ -	\$ -	\$ 1.2204
409 SS	\$ / Lb.	\$ 0.028	\$ 0.158	\$ 0.148	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.5247
430 SS	\$ / Lb.	\$ -	\$ 0.230	\$ 0.137	\$ -	\$ -	\$ -	\$ -	\$ 0.5423
A286	\$ / Lb.	\$ 1.428	\$ 0.199	\$ 0.090	\$ 0.384	\$ 0.074	\$ -	\$ -	\$ 2.6594
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.028	\$ 0.243	\$ 0.136	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.6187
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.243	\$ 0.138	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.5839
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.780	\$ 1.0270
Carp 20	\$ / Lb.	\$ 1.960	\$ 0.270	\$ 0.059	\$ 0.863	\$ -	\$ 0.189	\$ -	\$ 4.0233
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.394	\$ -	\$ 6.4250
Inc 600	\$ / Lb.	\$ 4.032	\$ 0.209	\$ 0.016	\$ -	\$ -	\$ -	\$ -	\$ 5.0957
Inc 601	\$ / Lb.	\$ 3.388	\$ 0.311	\$ 0.020	\$ -	\$ -	\$ 0.013	\$ -	\$ 4.4809
Monel 400	\$ / Lb.	\$ 3.696	\$ -	\$ 0.004	\$ -	\$ -	\$ 1.672	\$ -	\$ 6.4001
Ni200	\$ / Lb.	\$ 5.572	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.003	\$ -	\$ 6.6375
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.124	\$ -	\$ 6.1094
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.286	\$ -	\$ 6.2988
BRAZE POWDER	\$ / Lb.	\$ 4.032	\$ 0.209	\$ 0.016	\$ -	\$ -	\$ -	\$ -	\$ 5.0957

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx