

ACS INDUSTRIES, INC.
 RAW MATERIAL SURCHARGE POLICY
 MONTHLY SURCHARGE CALCULATIONS
 FOR ORDERS SHIPPED: OCT1-31,2026



Alloy		Ni - Nickel	Cr - Chrome	Fe - Iron	Moly	Ti - Titanium	Cu - Copper	Al - Aluminum	Total Raw Material Surcharge / Lb.
Base Price/Lb.		\$ 2.000	\$ 0.350	\$ 0.064	\$ 3.000	\$ 8.500	\$ 0.750	\$ 0.650	
Current Price/Lb		\$ 7.600	\$ 1.700	\$ 0.233	\$ 31.613	\$ 12.000	\$ 6.519	\$ 1.473	
Surcharge Applied		\$ 5.600	\$ 1.350	\$ 0.169	\$ 28.613	\$ 3.500	\$ 5.769	\$ 0.823	
304L	\$ / Lb.	\$ 0.560	\$ 0.257	\$ 0.116	\$ -	\$ -	\$ -	\$ -	\$ 1.2123
309 SS	\$ / Lb.	\$ 0.756	\$ 0.311	\$ 0.102	\$ -	\$ -	\$ -	\$ -	\$ 1.4882
310 SS	\$ / Lb.	\$ 1.148	\$ 0.338	\$ 0.086	\$ -	\$ -	\$ -	\$ -	\$ 1.9596
316 SS	\$ / Lb.	\$ 0.672	\$ 0.230	\$ 0.111	\$ 0.715	\$ -	\$ -	\$ -	\$ 2.1424
316 Ti	\$ / Lb.	\$ 0.672	\$ 0.230	\$ 0.111	\$ 0.715	\$ 0.025	\$ -	\$ -	\$ 2.1710
321 SS	\$ / Lb.	\$ 0.588	\$ 0.243	\$ 0.115	\$ -	\$ -	\$ -	\$ -	\$ 1.2277
409 SS	\$ / Lb.	\$ 0.028	\$ 0.158	\$ 0.148	\$ -	\$ 0.018	\$ -	\$ -	\$ 0.5321
430 SS	\$ / Lb.	\$ -	\$ 0.230	\$ 0.137	\$ -	\$ -	\$ -	\$ -	\$ 0.5497
A286	\$ / Lb.	\$ 1.428	\$ 0.199	\$ 0.090	\$ 0.395	\$ 0.074	\$ -	\$ -	\$ 2.6788
439 SS (DIN 1.4510)	\$ / Lb.	\$ 0.028	\$ 0.243	\$ 0.136	\$ -	\$ 0.023	\$ -	\$ 0.001	\$ 0.6261
441 SS (DIN 1.4509)	\$ / Lb.	\$ -	\$ 0.243	\$ 0.138	\$ -	\$ 0.021	\$ -	\$ -	\$ 0.5912
Al	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 0.823	\$ 1.0847
Carp 20	\$ / Lb.	\$ 1.960	\$ 0.270	\$ 0.059	\$ 0.887	\$ -	\$ 0.202	\$ -	\$ 4.0734
Cu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.769	\$ -	\$ 6.8715
Inc 600	\$ / Lb.	\$ 4.032	\$ 0.209	\$ 0.016	\$ -	\$ -	\$ -	\$ -	\$ 5.1024
Inc 601	\$ / Lb.	\$ 3.388	\$ 0.311	\$ 0.020	\$ -	\$ -	\$ 0.014	\$ -	\$ 4.4889
Monel 400	\$ / Lb.	\$ 3.696	\$ -	\$ 0.004	\$ -	\$ -	\$ 1.788	\$ -	\$ 6.5430
Ni200	\$ / Lb.	\$ 5.572	\$ -	\$ 0.000	\$ -	\$ -	\$ 0.003	\$ -	\$ 6.6442
Phos. Bronze	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.481	\$ -	\$ 6.5339
SnCu	\$ / Lb.	\$ -	\$ -	\$ -	\$ -	\$ -	\$ 5.654	\$ -	\$ 6.7364
BRAZE POWDER	\$ / Lb.	\$ 4.032	\$ 0.209	\$ 0.016	\$ -	\$ -	\$ -	\$ -	\$ 5.1024

Surcharge Policy Notes & Citations:

1. Base Price / Lb. is an approximation of a commodity's price on metal exchanges in the Policy's base year, 2003. This is the price ACS factors into product costing and quotations.
2. Current Price / Lb. is the material's trailing two-month's (i.e. November calculations use September's spot averages) on metal exchanges. The Base Price / Lb. is subtracted from this number to calculate the surcharge component applied to indiv
3. ACS factors 6% total scrap on raw material - 3% for wire processing and 3% for finished goods fabrication.
4. Total Surcharge / Lb. equals the base Surcharge adjusted for duty and tariff, plus the Scrap Factor factor, freight factor and the energy surcharge, and is the value applied to individual part weights.
5. For the trailing two months' London Metal Exchange averages used for Nickel, Chrome, Iron and Moly, please visit:
<https://www.clevelandcliffs.com/markets>
6. For the trailing two months' New York Mercantile Exchange averages used for Copper, please visit:
http://www.nymex.com/cop_fut_histspot.aspx
7. For the trailing two months' New York Mercantile Exchange averages used for Aluminum please visit:
http://www.nymex.com/alu_fut_histspot.aspx